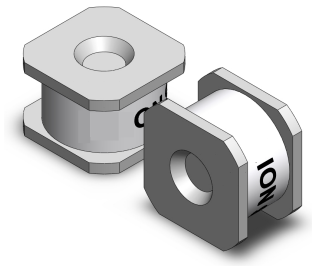
Surface Mount 2-Electrode Gas Discharge Tube (GDT)

QX2E6-SMD Series

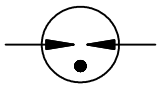
Description

Gas discharge Tubes (GDT) are classical components for protecting the installations of the telecommunications. It is essential that IT and telecommunications systems -with their high-grade but sensitive electronic circuits - be protected by arresters. They are thus fitted at the input of the power supply system together with varistors and at the connection points to telecommunication lines. They have become equally indispensable for protecting base stations in mobile telephone systems as well as extensive cable television (CATV) networks with their repeaters and distribution systems.

These protective components are also indispensable in other sectors, In AC power transmission systems, they are often used with current-limiting varistors, In customer premises equipment such as DSL modems, WLAN routers, TV sets and cable modems In air-conditioning equipment, the integral black-box concept offers graduated protection by combining arresters with varistors, PTC, diodes and inductor.



Schematic Symbol



Agency Approvals

- Non-Radioactive
- RoHS compliant
- Low insertion loss
- Excellent response to fast rising transients
- Ultra low capacitance
- 5KA surge capability tested with 8/20μs pulse as defined by IEC 61000-4-5

Product Characteristics

Materials	Dull Tin-plated
Product Marking	**QXION XXXL** XXX -Nominal voltage L -5KA
Glow to Arc Transition Current	< 0.5 Amps
Glow Voltage	~60 Volts
Storage and Operational Temperature	-40 to +90°C
Weight	~0.6g

Applications

- Communication equipment
- CATV equipment
- Test equipment
- Data lines
- Power supplies
- Telecom SLIC protection
- Broadband equipment
- ADSL equipment, including ADSL2+
- XDSL equipment
- Satellite and CATV equipment
- Consumer electronics

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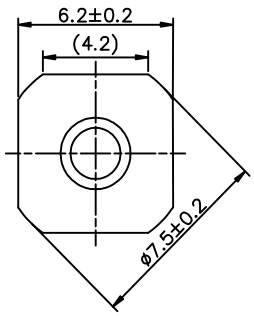
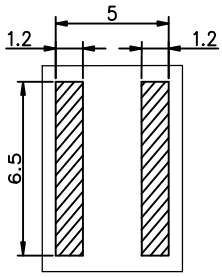
Device Dimensions (Unit: mm)





Recommended pad outline

Electrical Characteristics

Part Number	DC Spark-over Voltage	Maximum Impulse Spark-over Voltage		Minimum Insulation Resistance	Maximum Capacitance	Arc Voltage	Service Life			
							Nominal Impulse Discharge Current	Max Impulse Discharge Current	Nominal Alternating Discharge Current	Impulse Life
	@100V/S	@100V/μs	@1KV/μs		@1MHz	@1A	@8/20μs ±5 tim	@8/20μs 1 time	@50Hz 1 Sec 10 times	@10/1000μs 300 times
QX2E6-75LSMD	75V±20%	500V	650V	1 GΩ (at 25V DC)	1.0pF	~15V	5KA	10KA	5A	100A
QX2E6-90LSMD	90V±20%	500V	650V	1 GΩ (at 50V DC)	1.0pF	~15V	5KA	10KA	5A	100A
QX2E6-150LSMD	150V±20%	500V	650V	1 GΩ (at 50V DC)	1.0pF	~20V	5KA	10KA	5A	100A
QX2E6-230LSMD	230V±20%	600V	700V	1 GΩ (at 100V DC)	1.0pF	~20V	5KA	10KA	5A	100A
QX2E6-300LSMD	300V±20%	700V	800V	1 GΩ (at 100V DC)	1.0pF	~20V	5KA	10KA	5A	100A
QX2E6-350LSMD	350V±20%	700V	800V	1 GΩ (at 100V DC)	1.0pF	~20V	5KA	10KA	5A	100A
QX2E6-400LSMD	400V±20%	800V	900V	1 GΩ (at 100V DC)	1.0pF	~20V	5KA	10KA	5A	100A
QX2E6-470LSMD	470V±20%	900V	1000V	1 GΩ (at 100V DC)	1.0pF	~20V	5KA	10KA	5A	100A
QX2E6-600LSMD	600V±20%	1100V	1200V	1 GΩ (at 100V DC)	1.0pF	~20V	5KA	10KA	5A	100A

Notes:

1. Terms in accordance with ITU-T K.12 and GB/T 9043-2008
2. At delivery AQL 0.65 level Ⅱ, DIN ISO 2859

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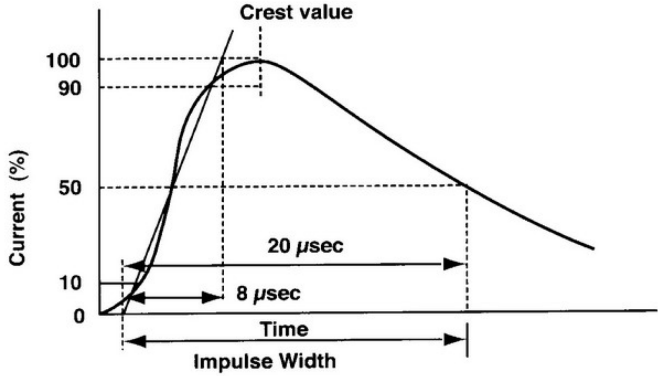
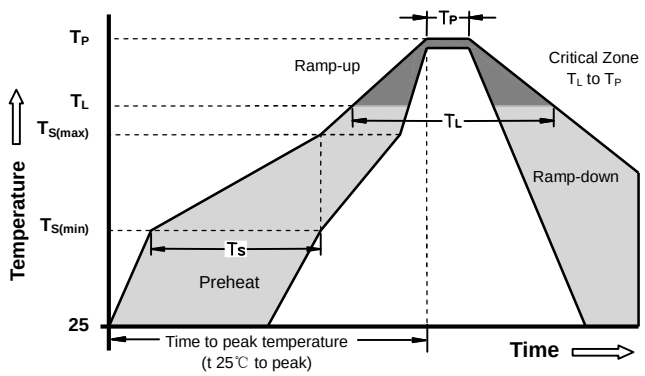
Electrical Rating

Item	Test Condition / Description	Requirement
DC Spark-over Voltage	The voltage is measured with a slowly rate of rise dv / dt=100V/s	To meet the specified value
Impulse Spark-over Voltage	The maximum impulse spark-over voltage is measured with a rise time of dv / dt=100V//μs or 1KV/μs	
Insulation Resistance	The resistance of gas tube shall be measured each terminal each other terminal, please see above spec.	
Capacitance	The capacitance of gas tube shall be measured each terminal to each other terminal. Test frequency :1MHz	
Nominal Impulse Discharge Current	The maximum current applying a waveform of 8/20μs that can be applied across the terminals of the gas tube. One hour after the test is completed, re-testing of the DC spark-over voltage does not exceed ±30% of the nominal DC spark-over voltage. Dwell time between pulses is 3 minutes. 	
Nominal Alternating Discharge Current	Rated RMS value of AC current at 50Hz, 1 sec. 10 times. Intervals: 3min. The DC spark-over voltage does not exceed ±30% of the nominal DC spark-over voltage. IR > 10^8ohms.	

Recommended soldering profile



Reflow Condition		Pb - Free assembly
Pre Heat	-Temperature Min ($T_{S(min)}$)	150°C
	-Temperature Max ($T_{S(max)}$)	200°C
	- Time (min to max) (t_S)	60 -180 Seconds
Average ramp up rate (Liquidus Temp T_L) to peak		3°C/second max
$T_{S(max)}$ to TL - Ramp-up Rate		5°C/second max
Reflow	- Temperature (T_L) (Liquidus)	217°C
	- Time (min to max) (t_S)	60 -150 Seconds
Peak Temperature (T_P)		260 +0/-5°C
Time within 5°C of actual peak Temperature (t_p)		10 - 30 Seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature (T_P)		8 minutes Max
Do not exceed		260°C

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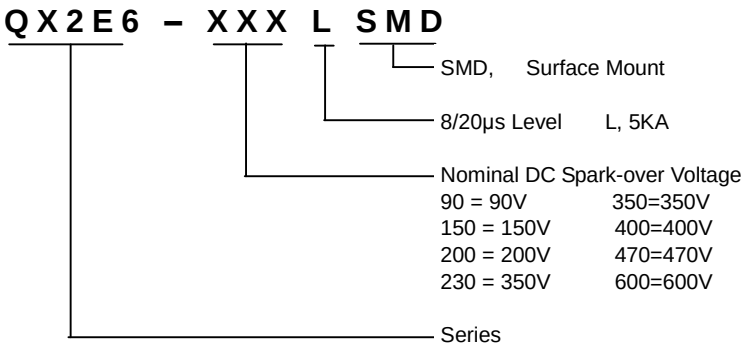
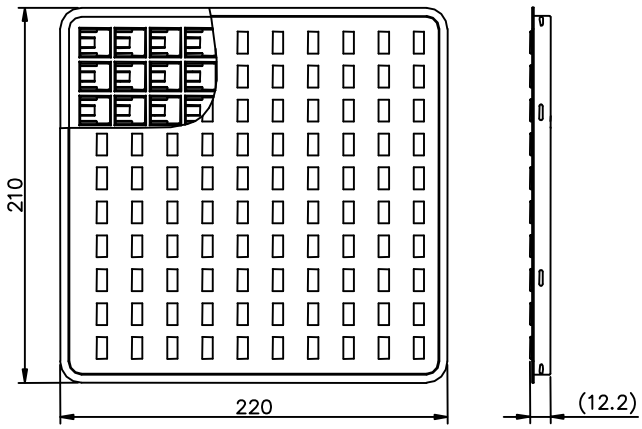
Part Numbering



Packaging Information Unit: mm

Part Number	Description	Quantity
QX2E6-XXXLSMD	100PCS per Tray, 10 Trays / Inner Carton	1000
	Tape & Reel -12mm tape/13″Reel	800

Tray



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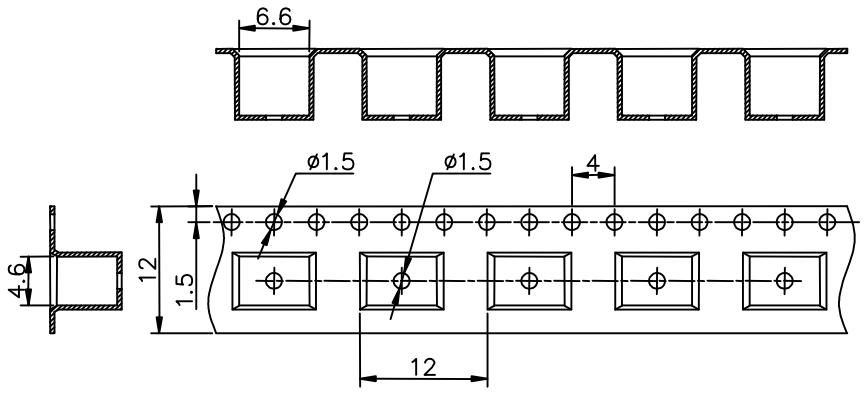
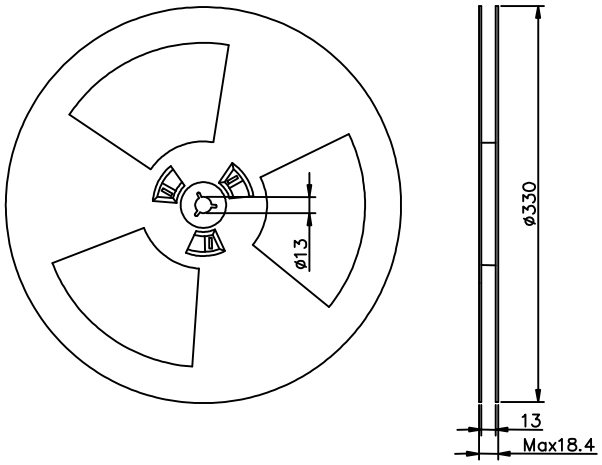
Tape and Reel Dimensions Unit: mm

Tape



Reel



Cautions and warnings

- **u** Gas discharge tubes (GDT) must not be operated directly in power supply networks.
- **u** Gas discharge tubes (GDT) may become hot in case of longer periods of current stress (danger of burning).
- **u** Gas discharge tubes (GDT) may be used only within their specified values. In the event of overload, the head contacts may fail or the component may be destroyed.
- **u** Damaged Gas discharge tubes (GDT) must not be re-used.