

## 600V, 15A, Trench FS II Fast IGBT

### General Description:

Using QIAOXIN's proprietary trench design and advanced FS (Field Stop) second generation technology, the 600V Trench FSII IGBT offers superior conduction and switching performances, and easy parallel operation;

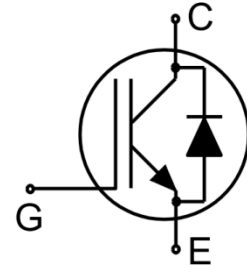
### Features

Trench FSII Technology offering

- Very low  $V_{CE(sat)}$
- High speed switching
- Positive temperature coefficient in  $V_{CE(sat)}$
- Very tight parameter distribution
- High ruggedness, temperature stable behavior

### Application

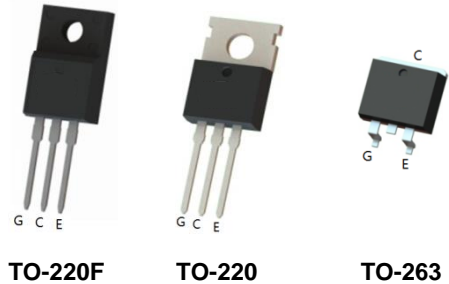
- Air Condition
- Inverters
- Motor drives



Schematic diagram

### Package Marking and Ordering Information

Device	Device Package	Device Marking
VCRR15TD60BD	TO-263	
VCRR15TD60B	TO-220	
VCRR15TD60BF	TO-220F	



TO-220F

TO-220

TO-263

### Absolute Maximum Ratings ( $T_C=25^{\circ}\text{C}$ unless otherwise noted)

Symbol	Parameter	TO-220/TO-263	TO-220F	Units
$V_{CES}$	Collector-Emitter Voltage	600		V
$V_{GES}$	Gate- Emitter Voltage	$\pm 30$		V
$I_C$	Collector Current	30	30*	A
	Collector Current @ $T_C = 100^{\circ}\text{C}$	15	15*	A
$I_{Cplus}$	Pulsed Collector Current, $t_p$ limited by $T_{jmax}$	45	45	A
-	turn off safe operating area, $V_{CE}=600\text{V}$ , $T_j=150^{\circ}\text{C}$	45	45	A
$I_F$	Diode Continuous Forward Current @ $T_C = 100^{\circ}\text{C}$	15	15*	A
$I_{FM}$	Diode Maximum Forward Current	45	45	A
$P_D$	Power Dissipation @ $T_C = 25^{\circ}\text{C}$	105	34	W
	Power Dissipation @ $T_C = 100^{\circ}\text{C}$	42	13.6	W
$T_J, T_{stg}$	Operating Junction and Storage Temperature Range	-55 to +150		$^{\circ}\text{C}$
$T_L$	Maximum Temperature for Soldering	260		$^{\circ}\text{C}$
$t_{sc}$	Short circuit withstand time $V_{GE}=15.0\text{V}$ , $V_{CC} \leq 400\text{V}$ , Allowed number of short circuits < 1000 Time between short circuits: $\geq 1.0\text{s}$ , $T_j \leq 150^{\circ}\text{C}$	3		us

### Thermal Characteristic

Symbol	Parameter	TO-220/TO-263	TO-220F	Units
R <sub>θJC</sub>	Thermal Resistance, Junction to case for IGBT	1.19	3.67	°C/W
R <sub>θJC</sub>	Thermal Resistance, Junction to case for Diode	2.12	3.97	°C/W
R <sub>θJA</sub>	Thermal Resistance, Junction to Ambient	62	78	°C/W

### Electrical Characteristics (T<sub>C</sub>=25°C unless otherwise noted)

Symbol	Parameter	Test Conditions	Rating			Units
			Min.	Typ.	Max.	
<b>STATIC Characteristics</b>						
V <sub>(BR)CES</sub>	Collector-Emitter Breakdown Voltage	V <sub>GE</sub> =0V, I <sub>CE</sub> =1mA	600	--	--	V
I <sub>CES</sub>	Collector-Emitter Leakage Current	V <sub>GE</sub> =0V, V <sub>CE</sub> =600V	--	--	4	uA
I <sub>GES(F)</sub>	Gate to Emitter Forward Leakage	V <sub>GE</sub> =+30V, V <sub>CE</sub> =0V	--	--	100	nA
I <sub>GES(R)</sub>	Gate to Source Reverse Leakage	V <sub>GE</sub> =-30V, V <sub>CE</sub> =0V	--	--	100	nA
V <sub>CE(sat)</sub>	Collector-Emitter Saturation Voltage	I <sub>C</sub> =15A, T <sub>J</sub> =25°C	--	1.7	1.9	V
		V <sub>GE</sub> =15V, T <sub>J</sub> =100°C	--	1.9	--	V
V <sub>GE(th)</sub>	Gate Threshold Voltage	I <sub>C</sub> =1mA, V <sub>CE</sub> =V <sub>GE</sub>	4.0	--	6.0	V
<b>Dynamic Characteristics</b>						
C <sub>ies</sub>	Input Capacitance	V <sub>CE</sub> =25V, V <sub>GE</sub> =0V, f=1MHz	--	1635	--	pF
C <sub>oes</sub>	Output Capacitance		--	50	--	
C <sub>res</sub>	Reverse Transfer Capacitance		--	30	--	
Q <sub>g</sub>	Total Gate Charge	V <sub>CC</sub> =480V, I <sub>C</sub> =15A V <sub>GE</sub> =15V	--	63	--	nC
Q <sub>ge</sub>	Gate to Emitter Charge		--	15	--	nC
Q <sub>gc</sub>	Gate to Collector Charge		--	26	--	nC
I <sub>C(SC)</sub>	Short circuit collector current Max.1000 short circuits Time between short circuits: ≥1.0s	V <sub>GE</sub> =15V, V <sub>CC</sub> ≤400V, t <sub>sc</sub> ≤3us, T <sub>J</sub> ≤150°C	--	82	--	A
<b>Switching Characteristics</b>						
t <sub>d(ON)</sub>	Turn-on Delay Time	V <sub>CE</sub> =400V, I <sub>C</sub> =10A V <sub>GE</sub> =0/15V, R <sub>g</sub> =5Ω Inductive Load	--	16	--	ns
t <sub>r</sub>	Rise Time		--	12	--	
t <sub>d(OFF)</sub>	Turn-Off Delay Time		--	124	--	
t <sub>f</sub>	Fall Time		--	12	--	
E <sub>on</sub>	Turn-On Switching Loss		--	0.25	--	mJ
E <sub>off</sub>	Turn-Off Switching Loss		--	0.12	--	
E <sub>ts</sub>	Total Switching Loss		--	0.37	--	

### Electrical Characteristics of the Diode (T<sub>C</sub>= 25°C unless otherwise specified):

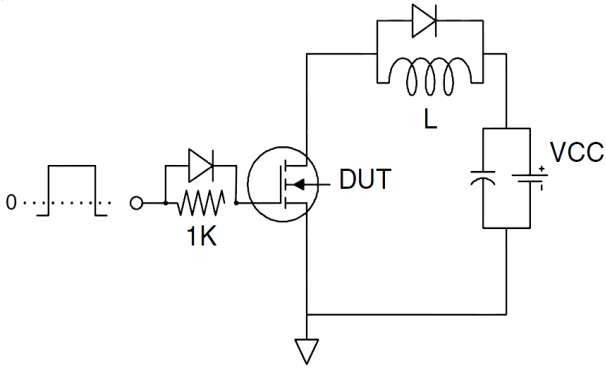
Symbol	Parameter	Test Conditions	Rating			Units
			Min.	Typ.	Max.	
V <sub>FM</sub>	Diode Forward Voltage	I <sub>F</sub> =15A	--	1.5	1.7	V
T <sub>rr</sub>	Reverse Recovery Time	V <sub>CC</sub> =400V, I <sub>F</sub> =15A, di/dt=200A/uS	--	170	--	ns
I <sub>RRM</sub>	Diode Peak Reverse Recovery Current		--	6.5	--	A
Q <sub>rr</sub>	Reverse Recovery Charge		--	0.7	--	uC

Pulse width t<sub>tp</sub>≤380μs, δ≤2%

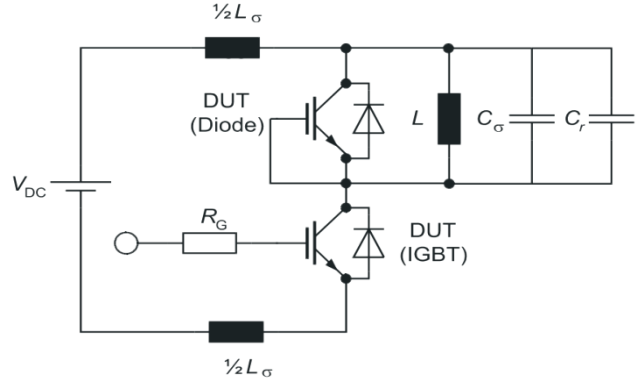
\* TO-220F Ic Follow TO-220/TO-263.

**Test Circuit**

**1) Gate Charge Test Circuit**

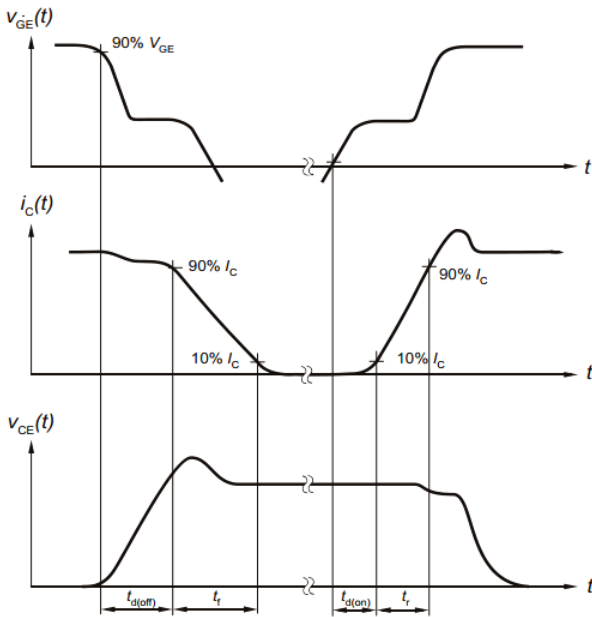


**2) Switch Time Test Circuit**

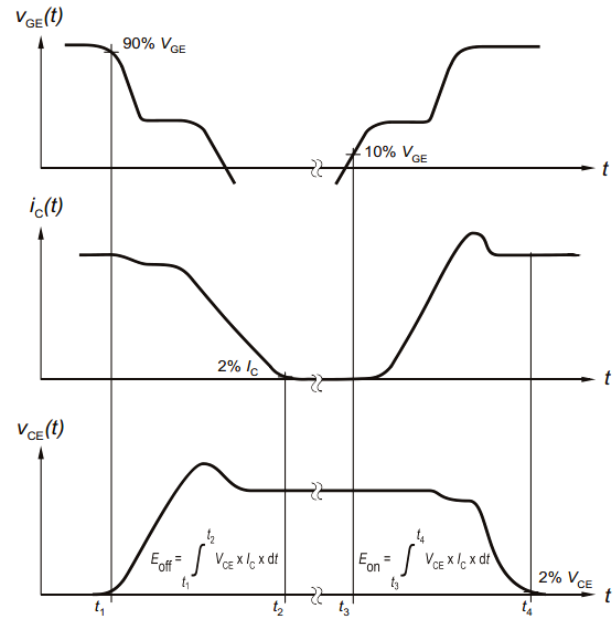


**Switching characteristics**

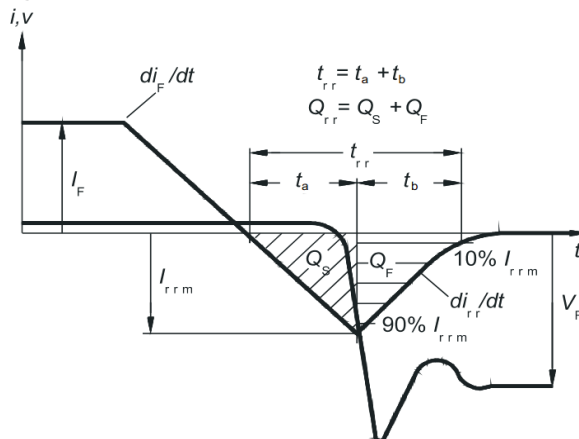
**1) definition of switching times**



**2) definition of switching losses**

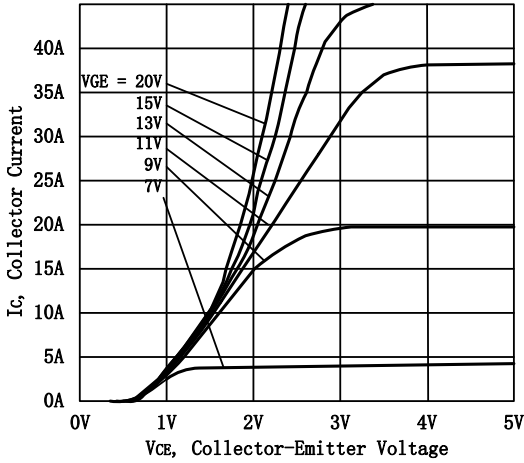


**3) Definition of diode switching characteristics**

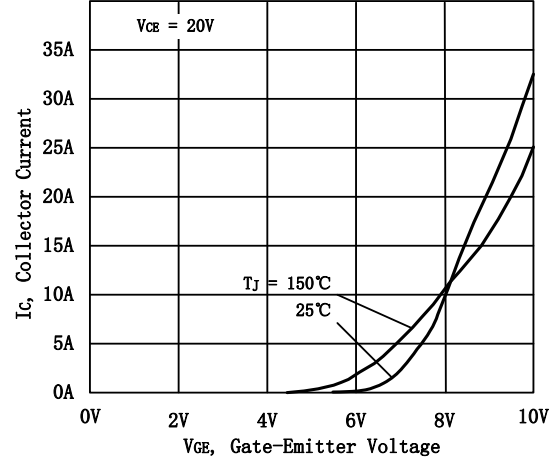


## Typical Electrical and Thermal Characteristics

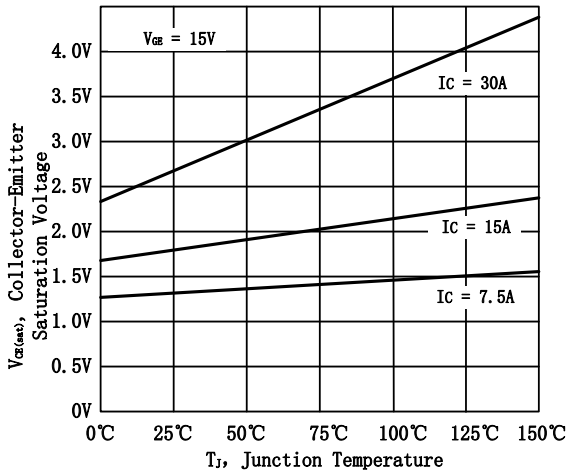
**Figure 1 Output Characteristics**



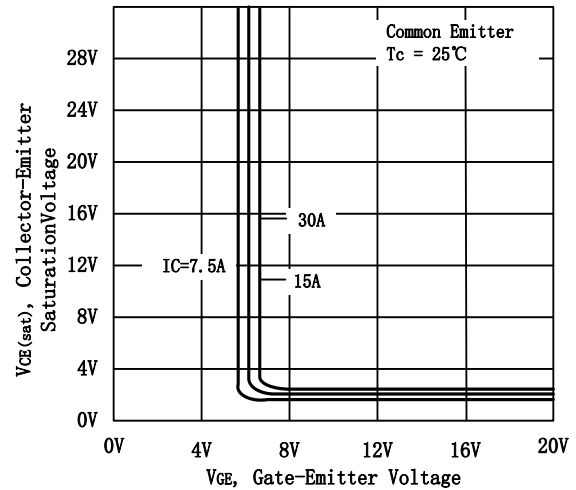
**Figure 2 Transfer Characteristics**



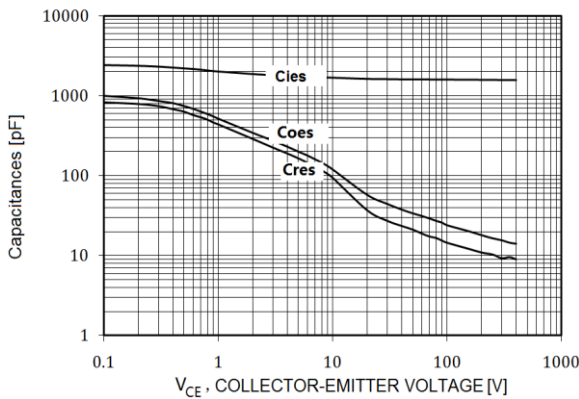
**Figure 3  $V_{ce(sat)}$  vs. Case Temperature**



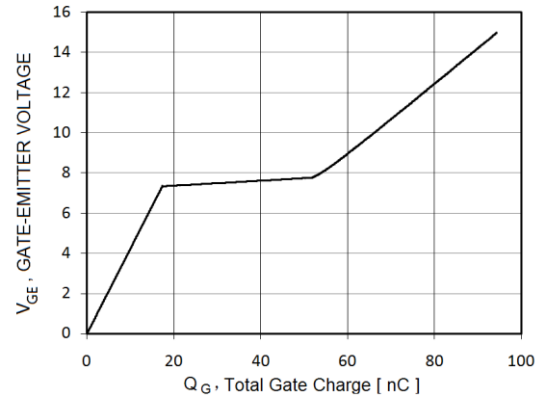
**Figure 4 Saturation Voltage vs. VGE**



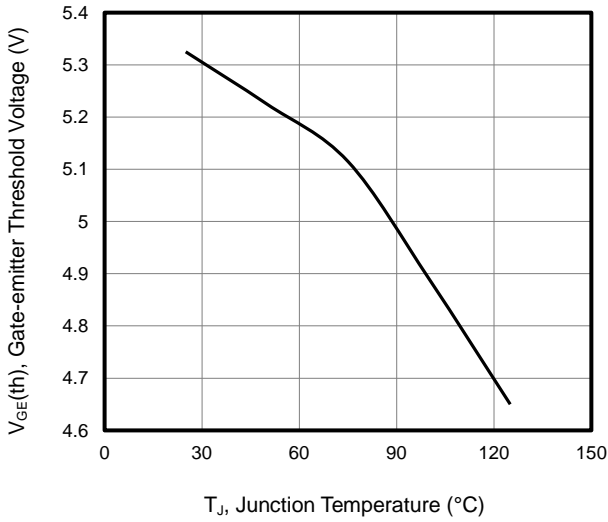
**Figure 5 Capacitance Characteristics**



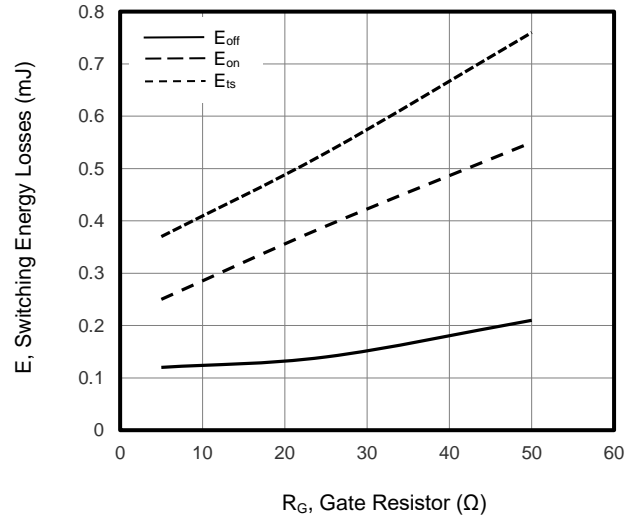
**Figure 6 Gate charge waveform**



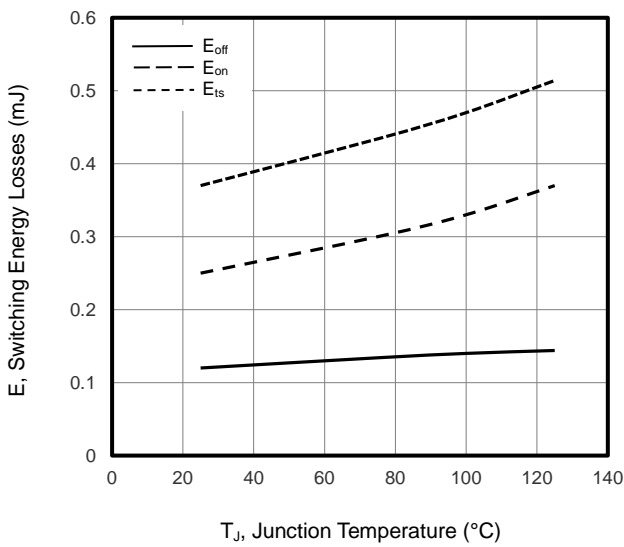
**Figure 7 Gate-emitter Threshold Voltage as a Function of Junction Temperature**



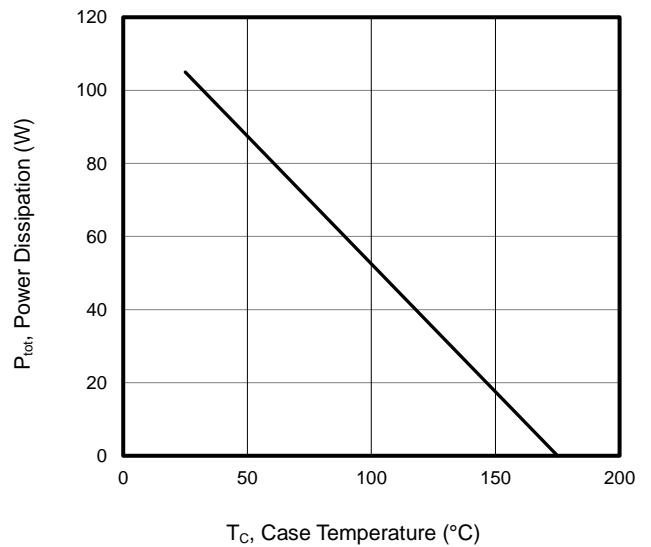
**Figure 8 Typical Switching Times as a Function of Gate Resistor**



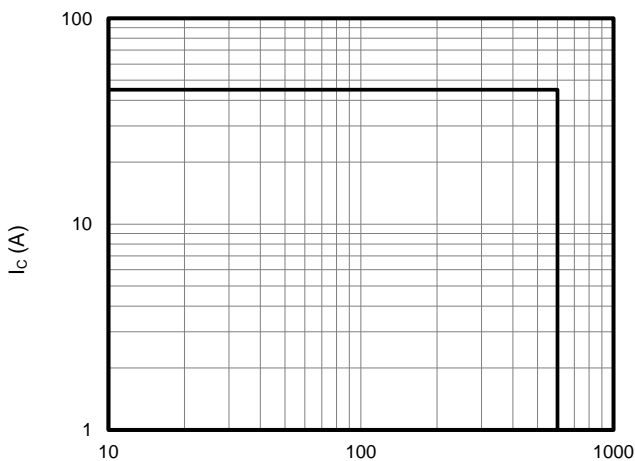
**Figure 9 Typical Switching Times as a Function of Junction Temperature**



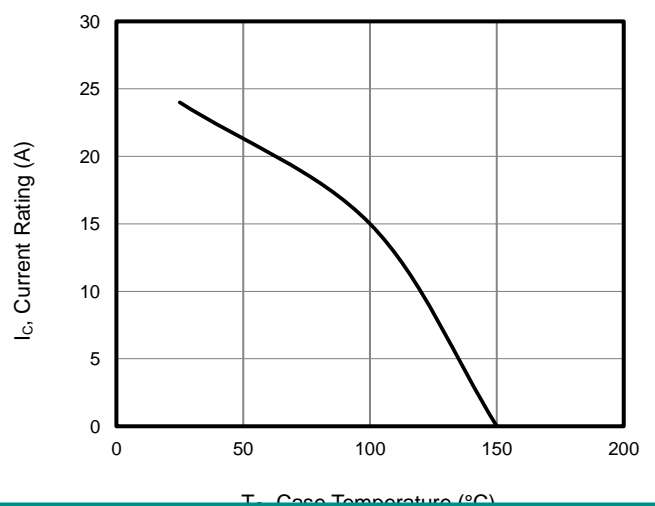
**Figure 10 Power Dissipation as a Function of Case Temperature**



**Figure 11 Reverse Bias SOA**



**Figure 12 Current De-rating**



Typical Electrical and Thermal Characteristics (continued)

Figure 13 Forward Characteristics

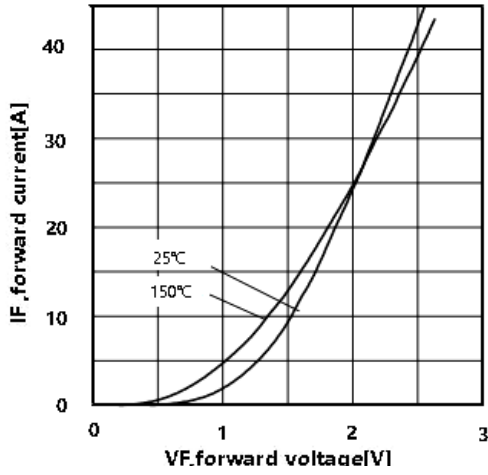


Figure 14  $V_F$  vs. temperature

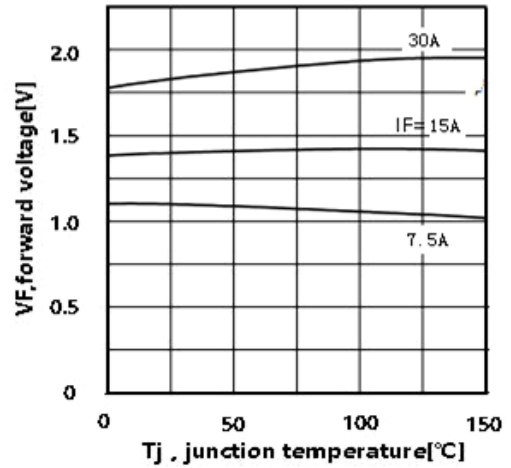


Figure 15 Transient Thermal Impedance of IGBT for TO-220F

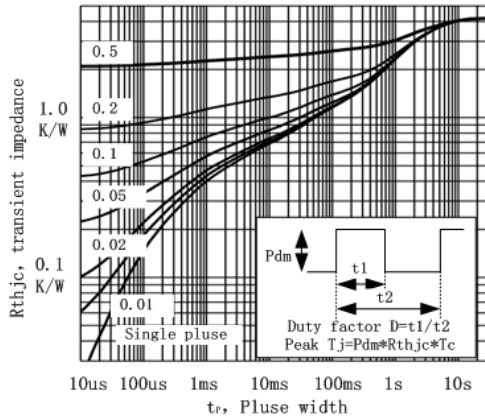
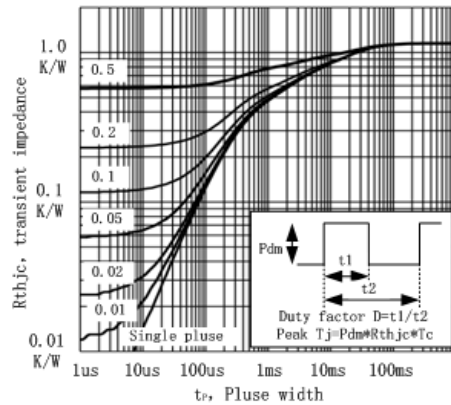
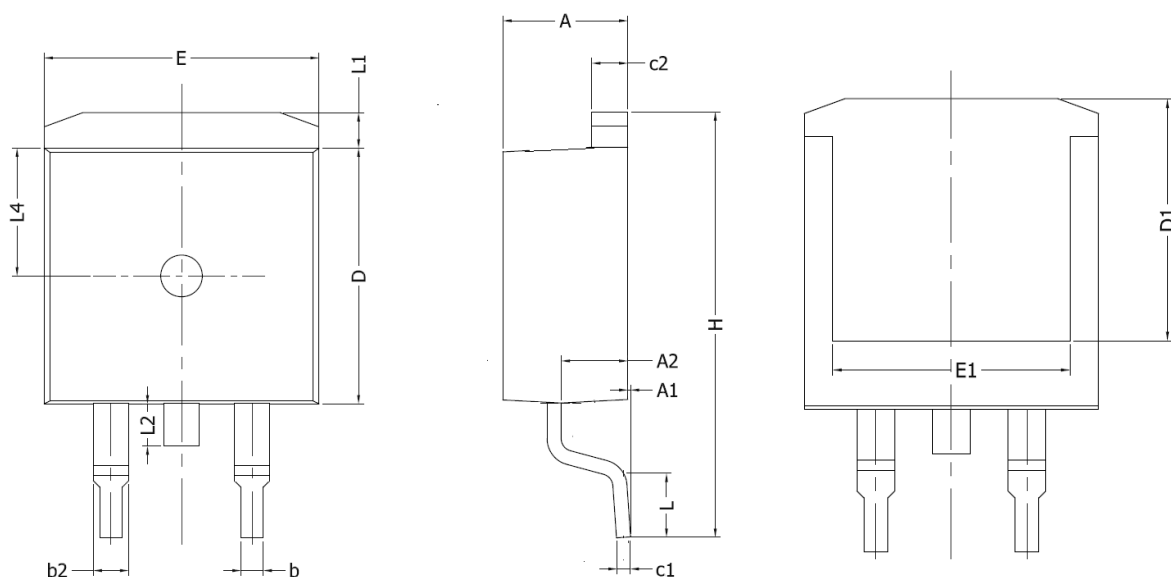


Figure 16 Transient Thermal Impedance of IGBT for TO-220, TO-263

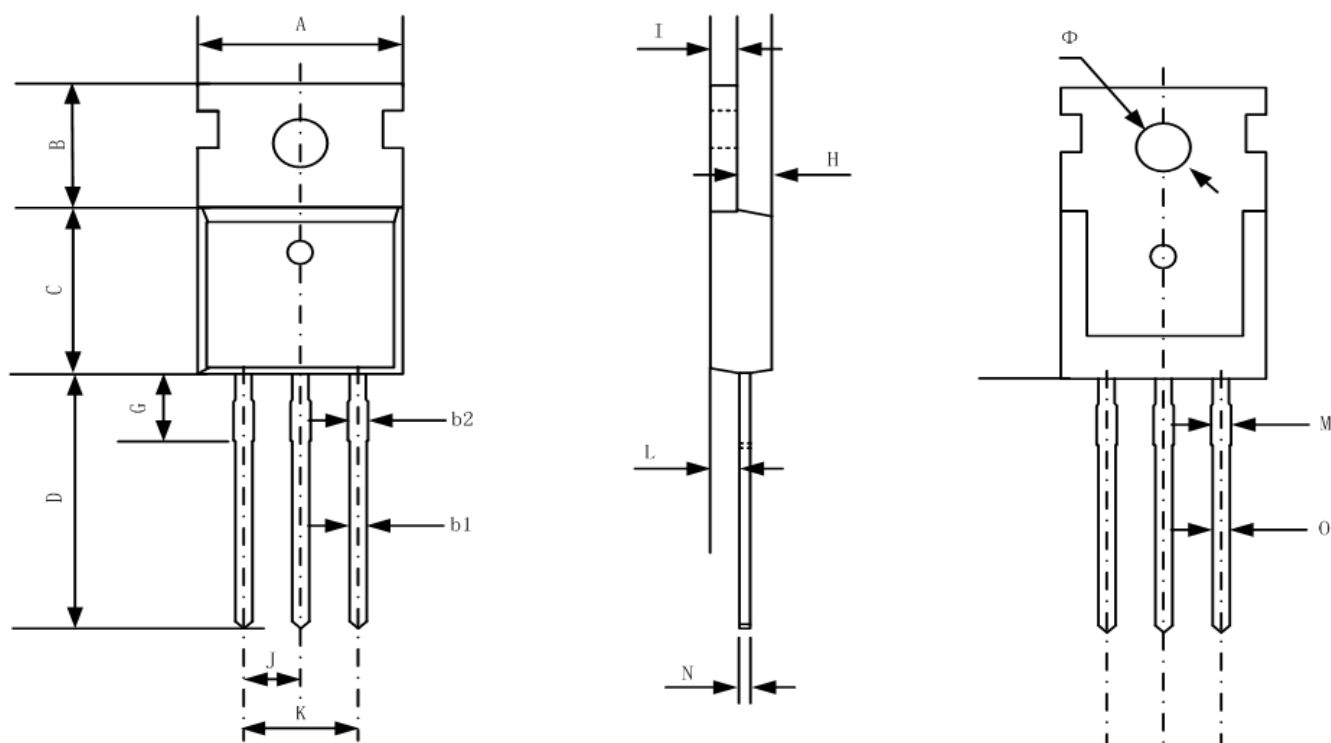


## TO-263-3L Package Information



Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A	4.40	4.60	0.17	0.18
A1	0.00	0.25	0.00	0.01
A2	2.20	2.60	0.09	0.10
b	0.76	0.89	0.03	0.04
b2	1.23	1.37	0.05	0.05
C	0.47	0.60	0.02	0.02
c1	0.46	0.56	0.02	0.02
c2	1.25	1.35	0.05	0.05
D	0.91	0.93	0.04	0.04
D1	8.00	-	0.31	-
E	9.80	10.00	0.39	0.39
E1	7.80	-	0.31	-
e	2.54BSC		0.10BSC	
H	14.90	15.70	0.59	0.62
L	2.00	2.60	0.08	0.10
L1	1.17	1.40	0.05	0.06
L2	-	1.75	-	0.07
L4	4.60REF		0.18REF	

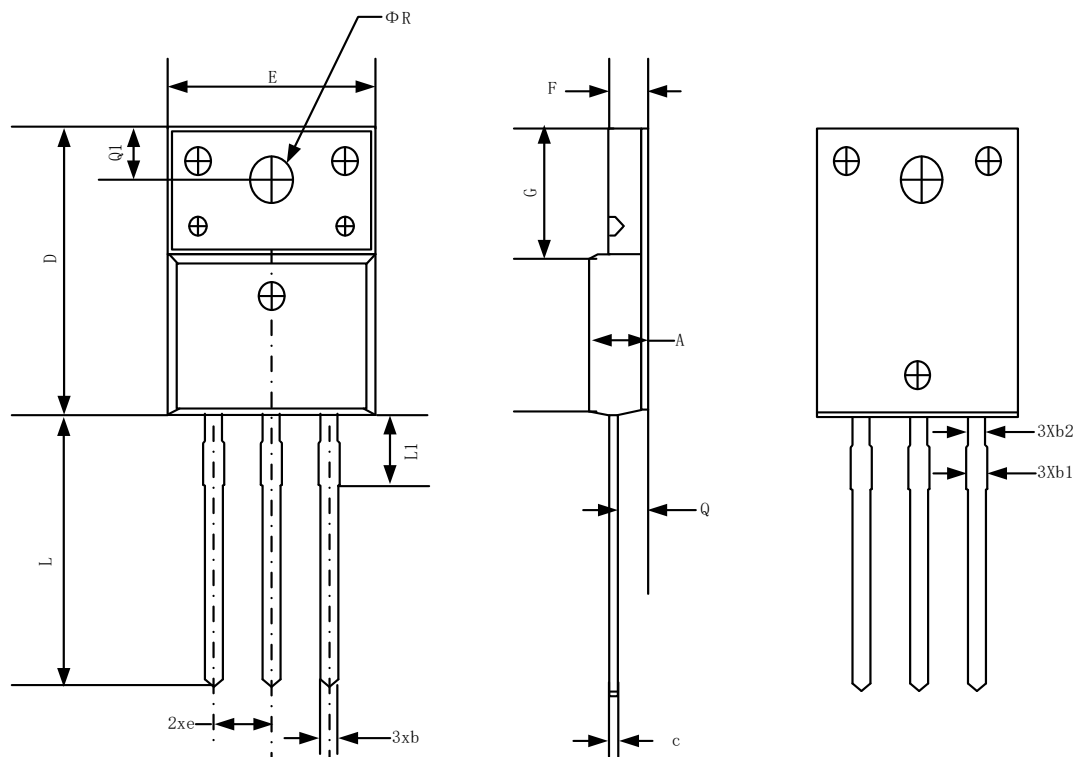
## TO-220-3L-C Package Information



Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A	9.70	10.20	0.38	0.40
B	6.30	6.70	0.25	0.26
C	9.00	9.47	0.35	0.37
D	12.78	13.38	0.50	0.53
G	2.65 REF		0.104 REF	
H	3.00	3.40	0.12	0.13
I	1.25	1.40	0.05	0.06
J	2.40	2.70	0.09	0.11
K	5.00	5.15	0.20	0.20
L	2.20	2.60	0.09	0.10
M	1.25	1.45	0.05	0.06
N	0.45	0.60	0.02	0.02
O	0.70	0.90	0.03	0.04
Φ	3.6 REF		0.142 REF	



## TO-220F Package Information



Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A	4.50	4.83	0.18	0.19
b	0.70	0.91	0.03	0.04
b1	1.20	1.47	0.05	0.06
b2	1.10	1.38	0.04	0.05
c	0.45	0.63	0.02	0.02
D	15.67	16.07	0.62	0.63
e	2.54 BSC		0.10 BSC	
E	9.96	10.36	0.39	0.41
F	2.34	2.74	0.09	0.11
G	6.48	6.90	0.26	0.27
L	12.68	13.30	0.50	0.52
L1	3.13	3.50	0.12	0.14
Q	2.56	2.93	0.10	0.12
Q1	3.20	3.40	0.13	0.13
$\Phi R$	3.08	3.28	0.12	0.13

---

## Attention

QIAOXIN assumes no responsibility for equipment failures that result from using products at values that exceed, even momentarily, rated values (such as maximum ratings, operating condition ranges, or other parameters) listed in products specifications of any and all QIAOXIN products described or contained herein. QIAOXIN products are not designed for use in life support appliances, devices or systems where malfunction of these products can be reasonably expected to result in personal injury. Reproduction in whole or in part is prohibited without the prior written consent of the copyright owner. QIAOXIN reserves the right to make changes to information published in this document, including without limitation specifications and product descriptions, at any time and without notice. This document supersedes and replaces all information supplied prior to the publication hereof.