

## 600V, 20A, Trench FS II Fast IGBT

### General Description:

Using QIAOXIN's proprietary trench design and advanced FS (Field Stop) second generation technology, the 600V Trench FSII IGBT offers superior conduction and switching performances, and easy parallel operation;

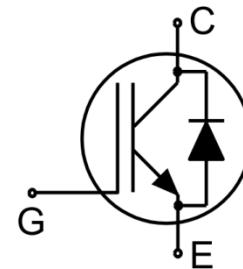
### Features

Trench FSII Technology offering

- Very low  $V_{CE(\text{sat})}$
- High speed switching
- Positive temperature coefficient in  $V_{CE(\text{sat})}$
- Very tight parameter distribution
- High ruggedness, temperature stable behavior

### Application

- Air Condition
- Inverters
- Motor drives



Schematic diagram

### Package Marking and Ordering Information

Device	Device Package	Device Marking
VCRR20TD60BD	TO-263	
VCRR 20TD60B	TO-220	
VCRR20TD60BF	TO-220F	



TO-220F



TO-220



TO-263

### Absolute Maximum Ratings ( $T_c=25^\circ\text{C}$ unless otherwise noted)

Symbol	Parameter	TO-220/TO-263	TO-220F	Units
$V_{CES}$	Collector-Emitter Voltage	600		V
$V_{GES}$	Gate- Emitter Voltage	$\pm 30$		V
$I_C$	Collector Current	40	40*	A
	Collector Current @ $T_c = 100^\circ\text{C}$	20	20*	A
$I_{Cplus}$	Pulsed Collector Current, $t_p$ limited by $T_{jmax}$	60	60*	A
-	turn off safe operating area, $V_{CE}=600\text{V}$ , $T_j=150^\circ\text{C}$	60	60*	A
$I_F$	Diode Continuous Forward Current @ $T_c = 100^\circ\text{C}$	20	20*	A
$I_{FM}$	Diode Maximum Forward Current	60	60*	A
$P_D$	Power Dissipation @ $T_c = 25^\circ\text{C}$	135	34.5	W
	Power Dissipation @ $T_c = 100^\circ\text{C}$	54	13.8	W
$T_J, T_{stg}$	Operating Junction and Storage Temperature Range	-55 to +150		°C
$T_L$	Maximum Temperature for Soldering	260		°C
$t_{sc}$	Short circuit withstand time $V_{GE}=15.0\text{V}$ , $V_{CC} \leq 400\text{V}$ , Allowed number of short circuits < 1000 Time between short circuits: $\geq 1.0\text{s}, T_j \leq 150^\circ\text{C}$	3		us

### Thermal Characteristic

Symbol	Parameter	TO-220/TO-263	TO-220F	Units
R <sub>θJC</sub>	Thermal Resistance, Junction to case for IGBT	0.93	3.63	°C/W
R <sub>θJC</sub>	Thermal Resistance, Junction to case for Diode	1.92	3.9	°C/W
R <sub>θJA</sub>	Thermal Resistance, Junction to Ambient	62	78	°C/W

### Electrical Characteristics (T<sub>c</sub>=25°C unless otherwise noted)

Symbol	Parameter	Test Conditions	Rating			Units
			Min.	Typ.	Max.	
<b>STATIC Characteristics</b>						
V <sub>(BR)CES</sub>	Collector-Emitter Breakdown Voltage	V <sub>GE</sub> =0V, I <sub>CE</sub> =1mA	600	--	--	V
I <sub>CES</sub>	Collector-Emitter Leakage Current	V <sub>GE</sub> =0V, V <sub>CE</sub> =600V	--	--	4	uA
I <sub>GES(F)</sub>	Gate to Emitter Forward Leakage	V <sub>GE</sub> =+30V, V <sub>CE</sub> =0V	--	--	100	nA
I <sub>GES(R)</sub>	Gate to Source Reverse Leakage	V <sub>GE</sub> =-30V, V <sub>CE</sub> =0V	--	--	100	nA
V <sub>CE(sat)</sub>	Collector-Emitter Saturation Voltage	I <sub>C</sub> =20A	T <sub>j</sub> =25 °C	--	1.7	V
		V <sub>GE</sub> =15V	T <sub>j</sub> =100 °C	--	1.9	V
V <sub>GE(th)</sub>	Gate Threshold Voltage	I <sub>C</sub> =1mA, V <sub>CE</sub> =V <sub>GE</sub>	4.0	--	6.0	V
<b>Dynamic Characteristics</b>						
C <sub>ies</sub>	Input Capacitance	V <sub>CE</sub> =25V, V <sub>GE</sub> =0V, f=1MHz	--	2580	--	pF
C <sub>oes</sub>	Output Capacitance		--	48	--	
C <sub>res</sub>	Reverse Transfer Capacitance		--	26	--	
Q <sub>g</sub>	Total Gate Charge	V <sub>CC</sub> =480V, I <sub>C</sub> =20A V <sub>GE</sub> =15V	--	97	--	nC
Q <sub>ge</sub>	Gate to Emitter Charge		--	17	--	nC
Q <sub>gc</sub>	Gate to Collector Charge		--	37	--	nC
I <sub>C(SC)</sub>	Short circuit collector current Max.1000 short circuits Time between short circuits: ≥1.0s	V <sub>GE</sub> =15V, V <sub>CC</sub> ≤400V, t <sub>sc</sub> ≤3us, T <sub>j</sub> ≤150 °C	--	130	--	A
<b>Switching Characteristics</b>						
t <sub>d(ON)</sub>	Turn-on Delay Time	V <sub>CE</sub> =400V, I <sub>C</sub> =10A V <sub>GE</sub> =0/15V, R <sub>g</sub> =25Ω Inductive Load	--	18	--	ns
t <sub>r</sub>	Rise Time		--	16	--	
t <sub>d(OFF)</sub>	Turn-Off Delay Time		--	164	--	
t <sub>f</sub>	Fall Time		--	15	--	
E <sub>on</sub>	Turn-On Switching Loss		--	0.43	--	mJ
E <sub>off</sub>	Turn-Off Switching Loss		--	0.17	--	
E <sub>ts</sub>	Total Switching Loss		--	0.60	--	

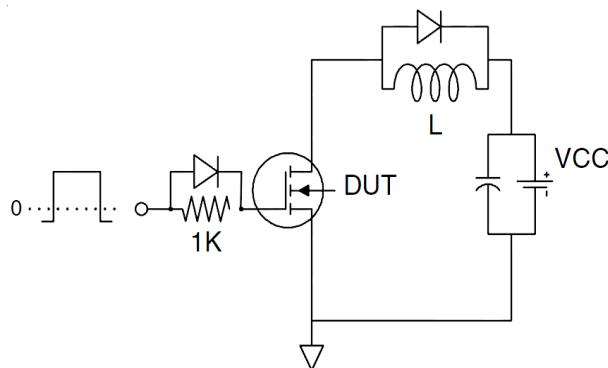
### Electrical Characteristics of the Diode(T<sub>c</sub>= 25°C unless otherwise specified):

Symbol	Parameter	Test Conditions	Rating			Units
			Min.	Typ.	Max.	
V <sub>FM</sub>	Diode Forward Voltage	I <sub>F</sub> =20A	--	1.45	1.7	V
T <sub>rr</sub>	Reverse Recovery Time	V <sub>CC</sub> =400V, I <sub>F</sub> =20A, di/dt=200A/uS	--	182	--	ns
I <sub>RRM</sub>	Diode Peak Reverse Recovery Current		--	5.3	--	A
Q <sub>rr</sub>	Reverse Recovery Charge		--	0.5	--	uC
Pulse width t <sub>tp</sub> ≤380μs, δ≤2%						

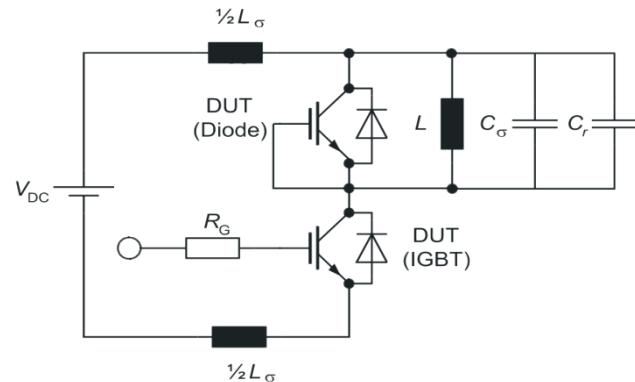
\* TO-220F Ic Follow TO-220/TO-263.

## Test Circuit

### 1) Gate Charge Test Circuit

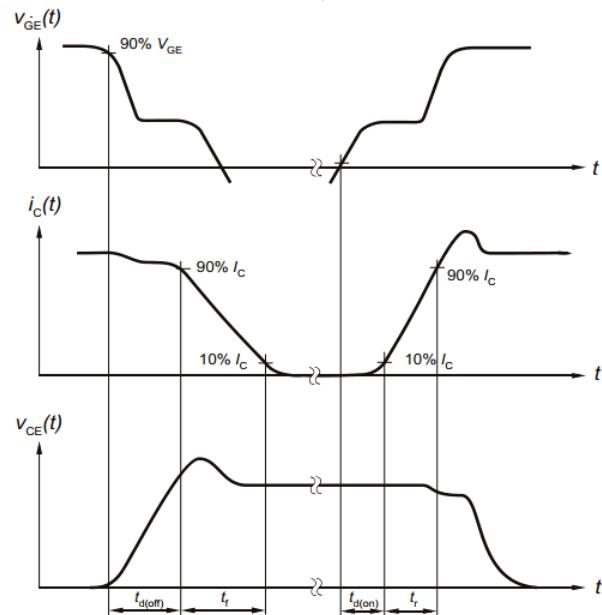


### 2) Switch Time Test Circuit

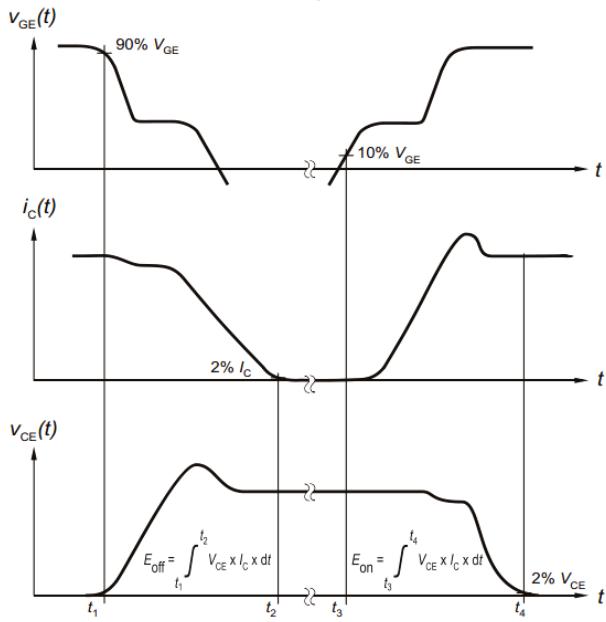


## Switching characteristics

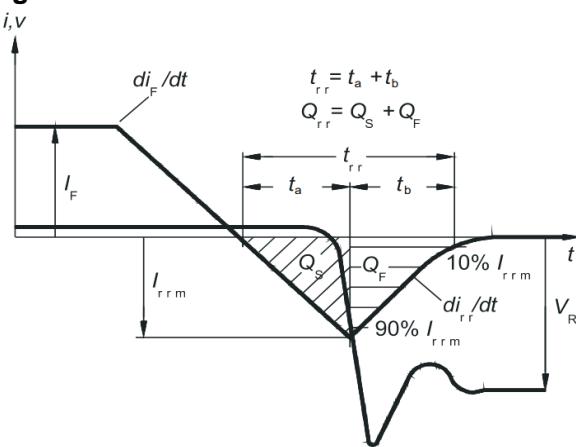
### 1) definition of switching times



### 2) definition of switching losses

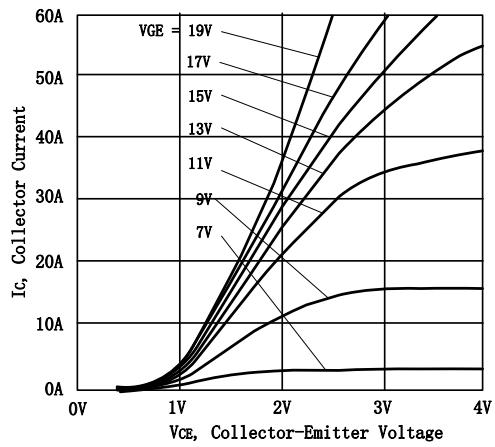


### 3) Definition of diode switching characteristics

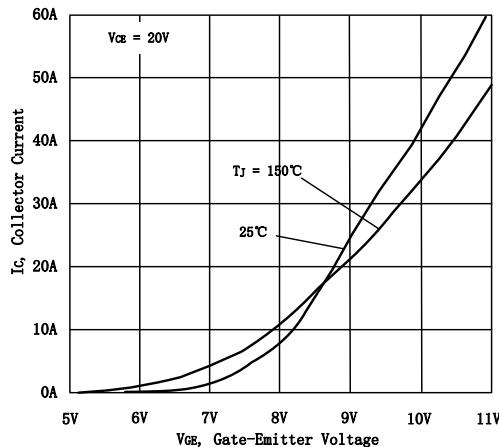


## Typical Electrical and Thermal Characteristics

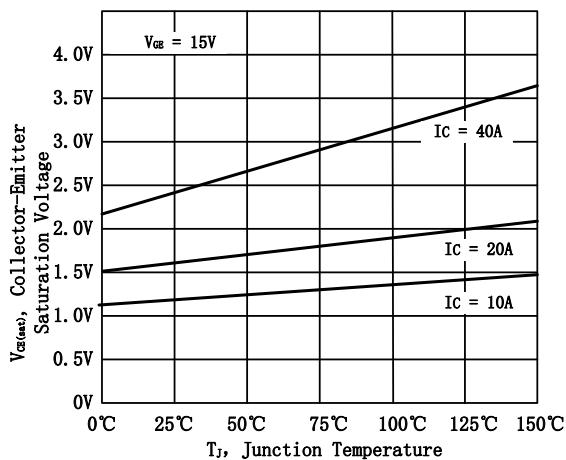
**Figure 1 Output Characteristics**



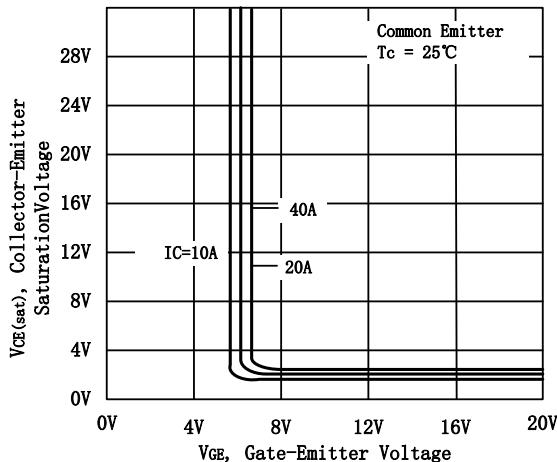
**Figure 2 Transfer Characteristics**



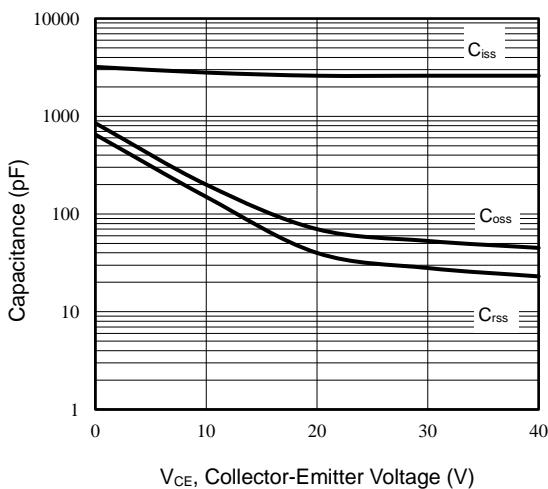
**Figure 3  $V_{cesat}$  vs. Case Temperature**



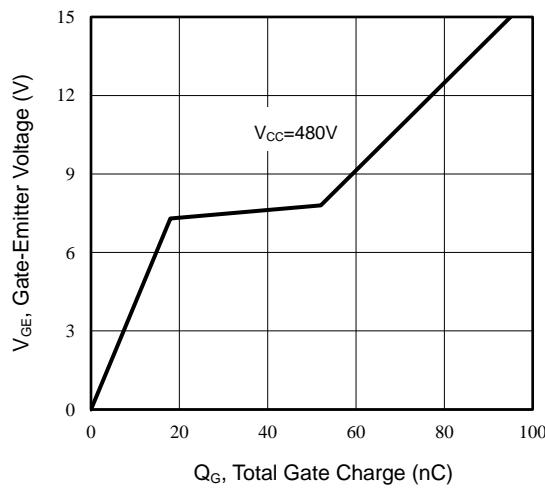
**Figure 4 Saturation Voltage vs. VGE**



**Figure 5 Capacitance Characteristics**

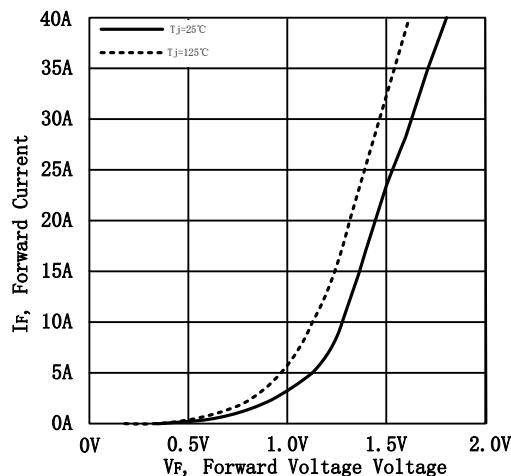


**Figure 6 Gate charge waveform**

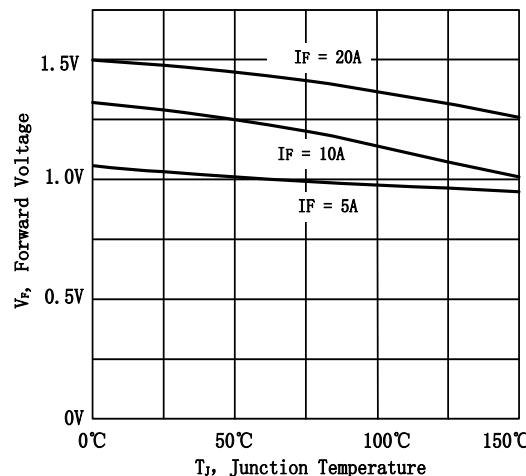


## Typical Electrical and Thermal Characteristics(continued)

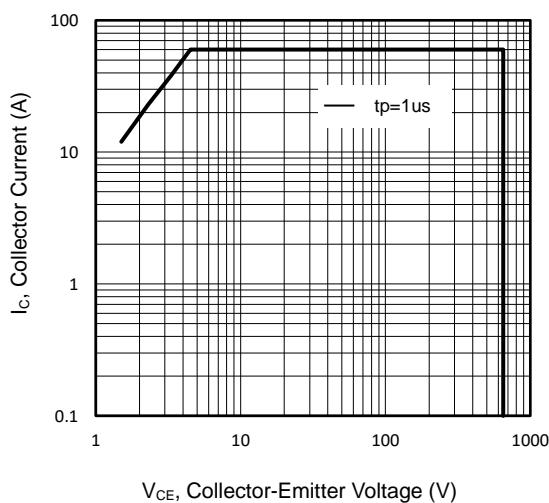
**Figure 7 Forward Characteristics**



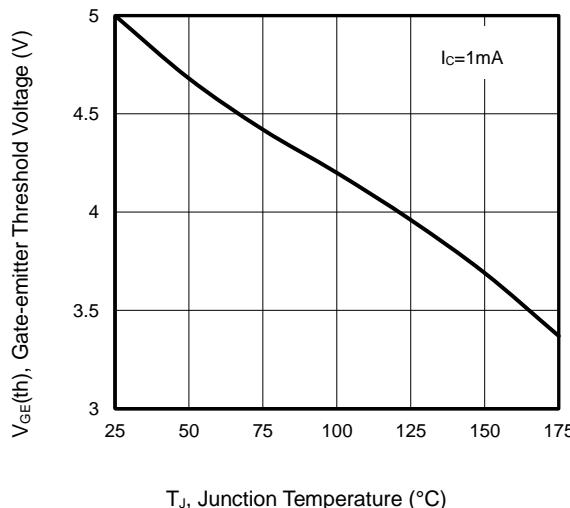
**Figure 8  $V_F$  vs. temperature**



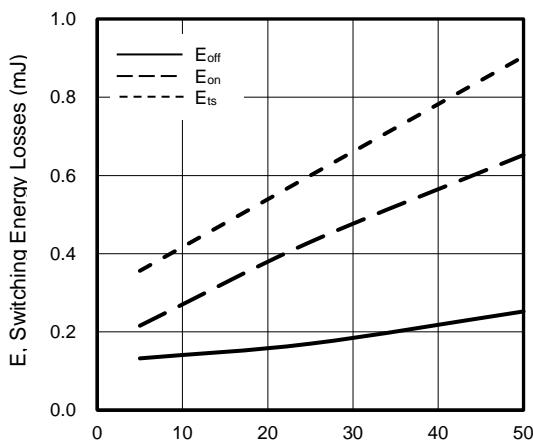
**Figure 9 Forward Bias Safe Operating**



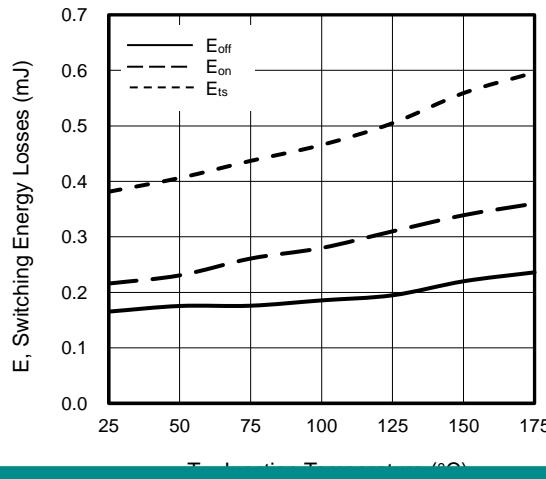
**Figure 10 Gate-emitter Threshold Voltage as a Function of Junction Temperature**



**Figure 11 Typical Switching Times as a Function of Gate Resistor**

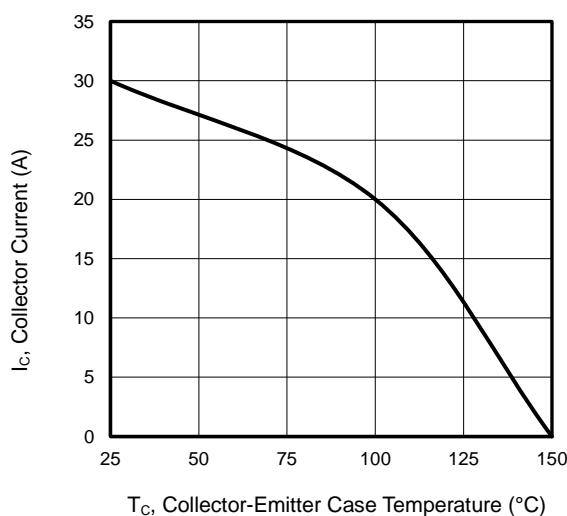


**Figure 12 Typical Switching Times as a Function of Junction Temperature**

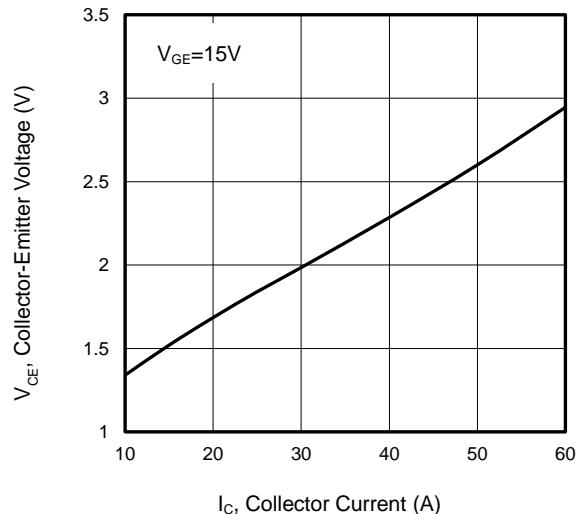


## Typical Electrical and Thermal Characteristics(continued)

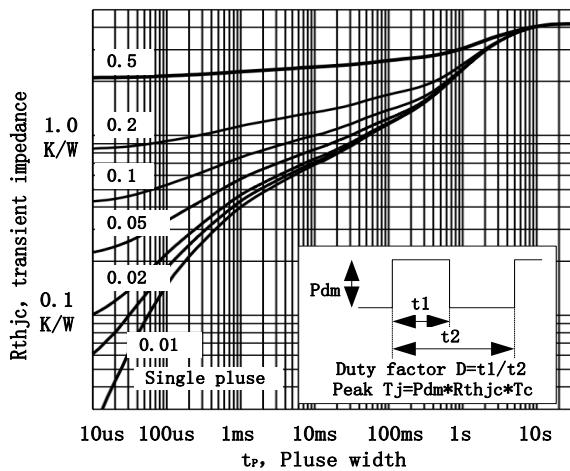
**Figure 13 Current Derating**



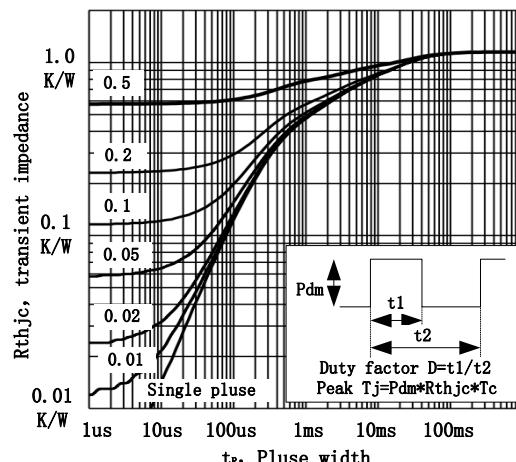
**Figure 14 Typical Collector-emitter Saturation Voltage as a function of Collector Current**



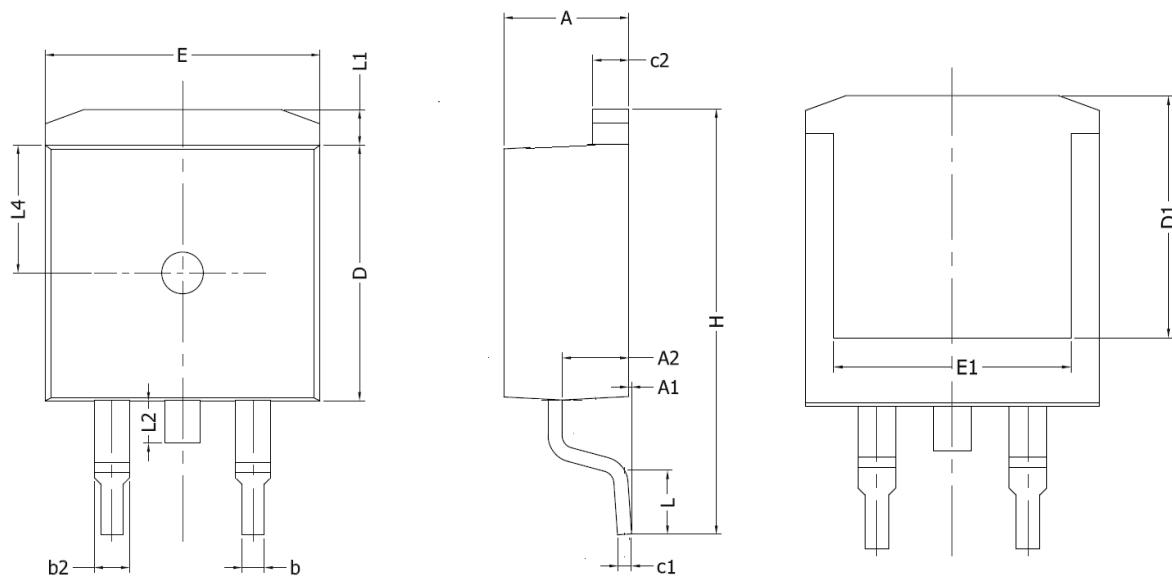
**Figure 15 Transient Thermal Impedance of IGBT for TO-220F**



**Figure 16 Transient Thermal Impedance of IGBT for TO-220,TO-263**

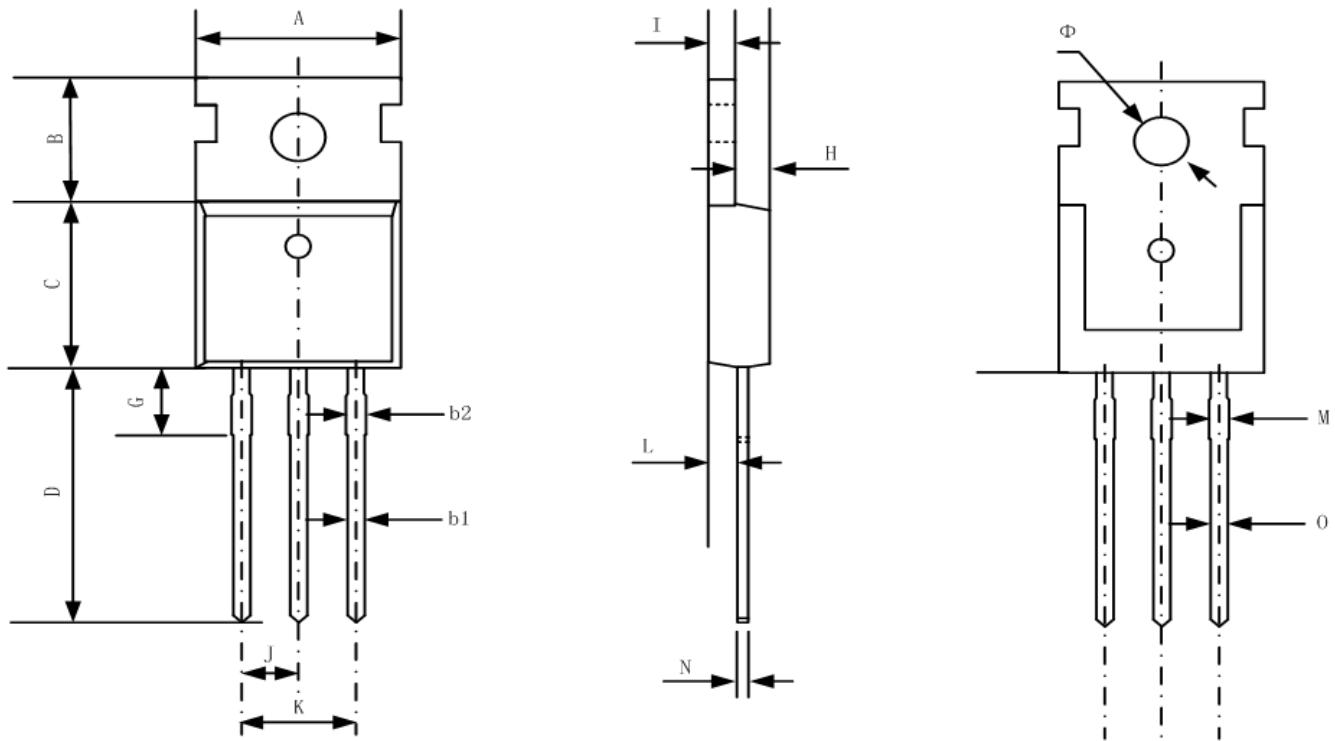


## TO-263-3L Package Information



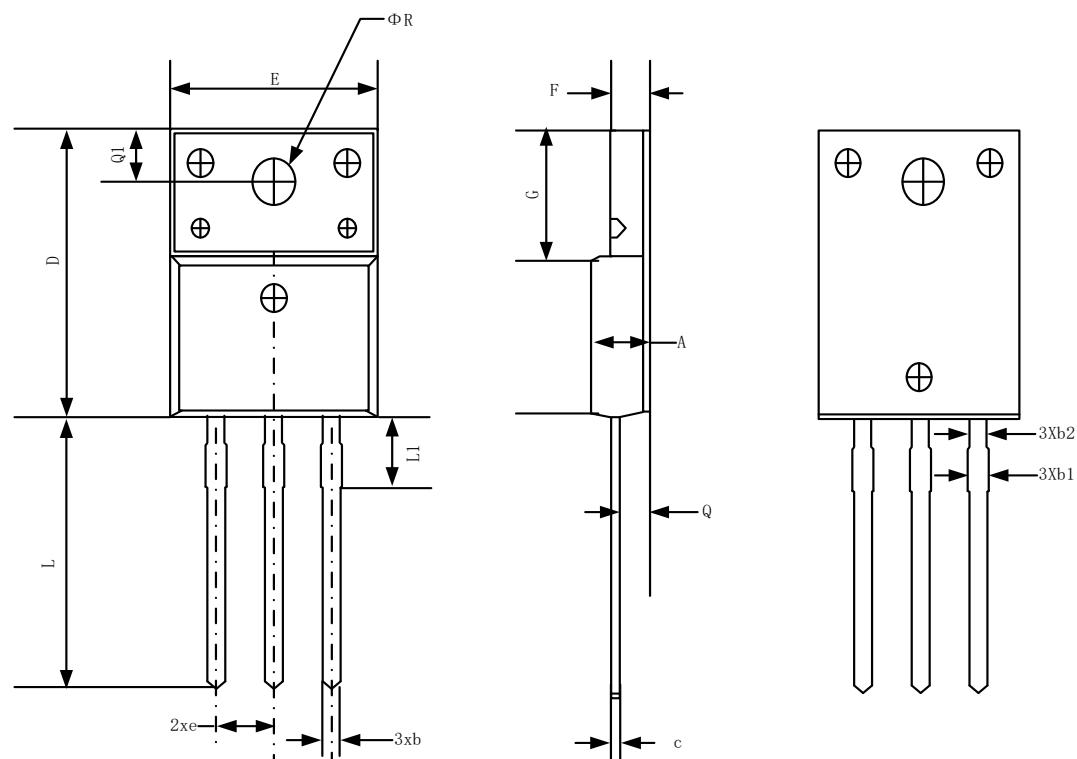
Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A	4.40	4.60	0.17	0.18
A1	0.00	0.25	0.00	0.01
A2	2.20	2.60	0.09	0.10
b	0.76	0.89	0.03	0.04
b2	1.23	1.37	0.05	0.05
C	0.47	0.60	0.02	0.02
c1	0.46	0.56	0.02	0.02
c2	1.25	1.35	0.05	0.05
D	0.91	0.93	0.04	0.04
D1	8.00	-	0.31	-
E	9.80	10.00	0.39	0.39
E1	7.80	-	0.31	-
e	2.54BSC		0.10BSC	
H	14.90	15.70	0.59	0.62
L	2.00	2.60	0.08	0.10
L1	1.17	1.40	0.05	0.06
L2	-	1.75	-	0.07
L4	4.60REF		0.18REF	

## TO-220-3L-C Package Information



Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A	9.70	10.20	0.38	0.40
B	6.30	6.70	0.25	0.26
C	9.00	9.47	0.35	0.37
D	12.78	13.38	0.50	0.53
G	2.65 REF		0.104 REF	
H	3.00	3.40	0.12	0.13
I	1.25	1.40	0.05	0.06
J	2.40	2.70	0.09	0.11
K	5.00	5.15	0.20	0.20
L	2.20	2.60	0.09	0.10
M	1.25	1.45	0.05	0.06
N	0.45	0.60	0.02	0.02
O	0.70	0.90	0.03	0.04
Φ	3.6 REF		0.142 REF	

## TO-220F Package Information



Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A	4.50	4.83	0.18	0.19
b	0.70	0.91	0.03	0.04
b1	1.20	1.47	0.05	0.06
b2	1.10	1.38	0.04	0.05
c	0.45	0.63	0.02	0.02
D	15.67	16.07	0.62	0.63
e	2.54 BSC		0.10 BSC	
E	9.96	10.36	0.39	0.41
F	2.34	2.74	0.09	0.11
G	6.48	6.90	0.26	0.27
L	12.68	13.30	0.50	0.52
L1	3.13	3.50	0.12	0.14
Q	2.56	2.93	0.10	0.12
Q1	3.20	3.40	0.13	0.13
ΦR	3.08	3.28	0.12	0.13

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**Attention**