

## 650V, 80A, Trench FS II Fast IGBT

**General Description:**

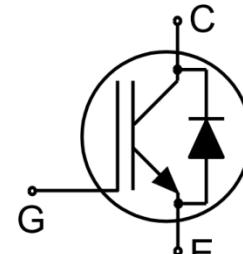
Using VCRR's proprietary trench design and advanced FS (Field Stop) second generation technology, the 650V Trench FSII IGBT offers superior conduction and switching performances, and easy parallel operation;

**Features**

- Trench FSII Technology offering
- Very low  $V_{CE(sat)}$
- High speed switching
- Positive temperature coefficient in  $V_{CE(sat)}$
- Very tight parameter distribution
- High ruggedness, temperature stable behavior

**Application**

- Air Condition
- Inverters
- Motor drives



Schematic diagram

**Package Marking and Ordering Information**

Device	Device Package	Device Marking
VCRR80TD65BT	TO-247	VCRR80TD65BT



TO-247

**Absolute Maximum Ratings ( $T_c=25^\circ\text{C}$  unless otherwise noted)**

Symbol	Parameter	Value	Units
$V_{CES}$	Collector-Emitter Voltage	650	V
$V_{GES}$	Gate- Emitter Voltage	$\pm 30$	V
	Gate- Emitter Voltage (AC)	$\pm 40$	V
$I_c$	Collector Current	160	A
	Collector Current @ $T_c = 100^\circ\text{C}$	80	A
$I_{Cpuls}$	Pulsed Collector Current, $t_p$ limited by $T_{jmax}$	320	A
-	Turn off safe operating area, $V_{CE}=650\text{V}$ , $T_j=175^\circ\text{C}$	320	A
$I_F$	Diode Continuous Forward Current @ $T_c = 100^\circ\text{C}$	80	A
$I_{FM}$	Diode Maximum Forward Current	320	A
$P_D$	Power Dissipation @ $T_c = 25^\circ\text{C}$	468	W
	Power Dissipation @ $T_c = 100^\circ\text{C}$	234	W
$T_J, T_{stg}$	Operating Junction and Storage Temperature Range	-55 to +175	°C
$T_L$	Maximum Temperature for Soldering	260	°C
$t_{sc}$	Short circuit withstand time $V_{GE}=15\text{V}$ , $V_{CC} \leq 400\text{V}$ , Allowed number of short circuits < 1000 Time between short circuits: $\geq 1.0\text{s}, T_j \leq 150^\circ\text{C}$	5	us

## Thermal Characteristic

Symbol	Parameter	Value	Units
R <sub>θJC</sub>	Thermal Resistance, Junction to case for IGBT	0.32	°C/W
R <sub>θJC</sub>	Thermal Resistance, Junction to case for Diode	0.44	°C/W
R <sub>θJA</sub>	Thermal Resistance, Junction to Ambient	40	°C/W

## Electrical Characteristics (T<sub>c</sub>=25°C unless otherwise noted)

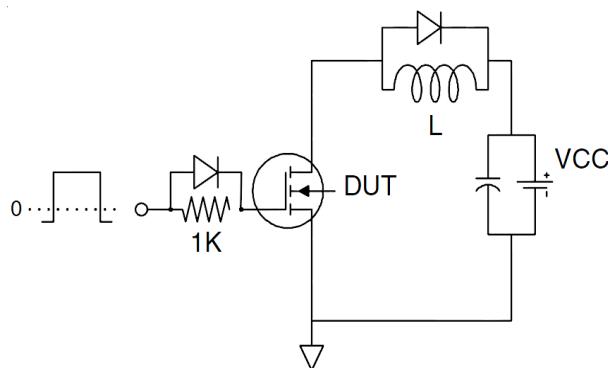
Symbol	Parameter	Conditions	Value			Units
			Min.	Typ.	Max.	
<b>Static Characteristics</b>						
V <sub>(BR)CES</sub>	Collector-Emitter Breakdown Voltage	V <sub>GE</sub> =0V, I <sub>CE</sub> =1mA	650	--	--	V
I <sub>CES</sub>	Collector-Emitter Leakage Current	V <sub>GE</sub> =0V, V <sub>CE</sub> =650V	--	--	75	uA
I <sub>GES(F)</sub>	Gate to Emitter Forward Leakage	V <sub>GE</sub> =+30V, V <sub>CE</sub> =0V	--	--	200	nA
I <sub>GES(R)</sub>	Gate to Emitter Reverse Leakage	V <sub>GE</sub> =-30V, V <sub>CE</sub> =0V	--	--	200	nA
V <sub>CE(sat)</sub>	Collector-Emitter Saturation Voltage	I <sub>C</sub> =80A, T <sub>j</sub> =25°C	--	1.7	1.9	V
		V <sub>GE</sub> =15V, T <sub>j</sub> =175°C	--	1.9	--	V
V <sub>GE(th)</sub>	Gate Threshold Voltage	I <sub>C</sub> =1mA, V <sub>CE</sub> =V <sub>GE</sub>	4.0	5.0	6.0	V
<b>Dynamic Characteristics</b>						
C <sub>ies</sub>	Input Capacitance	V <sub>CE</sub> =25V, V <sub>GE</sub> =0V, f=1MHz	--	9188	--	pF
C <sub>oes</sub>	Output Capacitance		--	258	--	
C <sub>res</sub>	Reverse Transfer Capacitance		--	181	--	
Q <sub>g</sub>	Total Gate Charge	V <sub>CC</sub> =480V, I <sub>C</sub> =80A, V <sub>GE</sub> =15V	--	331	--	nC
Q <sub>ge</sub>	Gate to Emitter Charge		--	74	--	
Q <sub>gc</sub>	Gate to Collector Charge		--	136	--	
I <sub>C(SC)</sub>	Short circuit collector current Max.1000 short circuits Time between short circuits: ≥1.0s	V <sub>GE</sub> =15V, V <sub>CC</sub> ≤400V, t <sub>sc</sub> ≤5us, T <sub>j</sub> ≤150°C	--	450	--	A
<b>Switching Characteristics</b>						
t <sub>d(ON)</sub>	Turn-on Delay Time	V <sub>CC</sub> =400V, I <sub>C</sub> =80A, V <sub>GE</sub> =0/15V, R <sub>g</sub> =5Ω, Inductive Load	--	19	--	ns
t <sub>r</sub>	Rise Time		--	17	--	
t <sub>d(OFF)</sub>	Turn-Off Delay Time		--	172	--	
t <sub>f</sub>	Fall Time		--	20	--	
E <sub>on</sub>	Turn-On Switching Loss		--	1.6	--	mJ
E <sub>off</sub>	Turn-Off Switching Loss	V <sub>CC</sub> =400V, I <sub>C</sub> =80A, V <sub>GE</sub> =0/15V, R <sub>g</sub> =5Ω, T <sub>j</sub> =175°C	--	1.2	--	
E <sub>ts</sub>	Total Switching Loss		--	2.8	--	
E <sub>on</sub>	Turn-On Switching Loss		--	2.0	--	mJ
E <sub>off</sub>	Turn-Off Switching Loss		--	1.6	--	
E <sub>ts</sub>	Total Switching Loss		--	3.6	--	

**Electrical Characteristics of the Diode ( $T_c = 25^\circ C$  unless otherwise specified)**

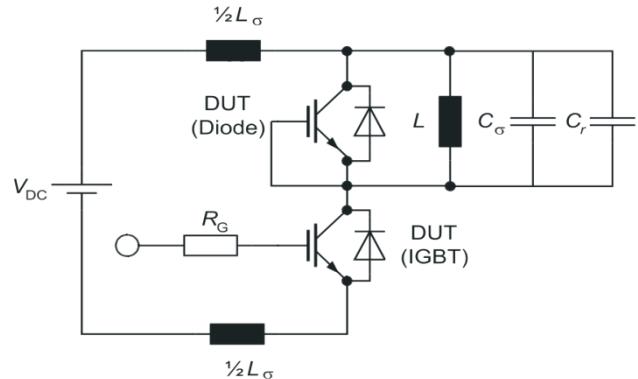
<b>Symbol</b>	<b>Parameter</b>	<b>Conditions</b>	<b>Rating</b>			<b>Units</b>
			<b>Min.</b>	<b>Typ.</b>	<b>Max.</b>	
$V_{FM}$	Diode Forward Voltage	$I_F=80A$	--	1.75	2.4	V
$T_{rr}$	Reverse Recovery Time	$I_F=80A,$ $di/dt=200A/\mu s$	--	194	--	ns
$I_{RRM}$	Diode Peak Reverse Recovery Current		--	2.8	--	A
$Q_{rr}$	Reverse Recovery Charge		--	0.2	--	$\mu C$

## Test Circuit

### 1) Gate Charge Test Circuit

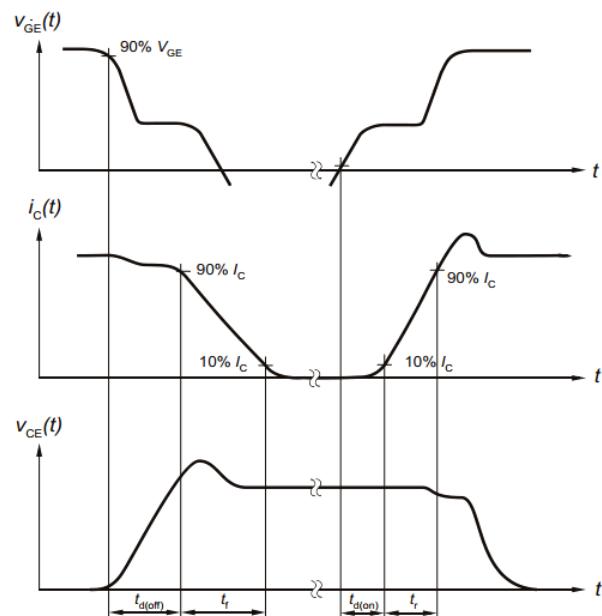


### 2) Switch Time Test Circuit

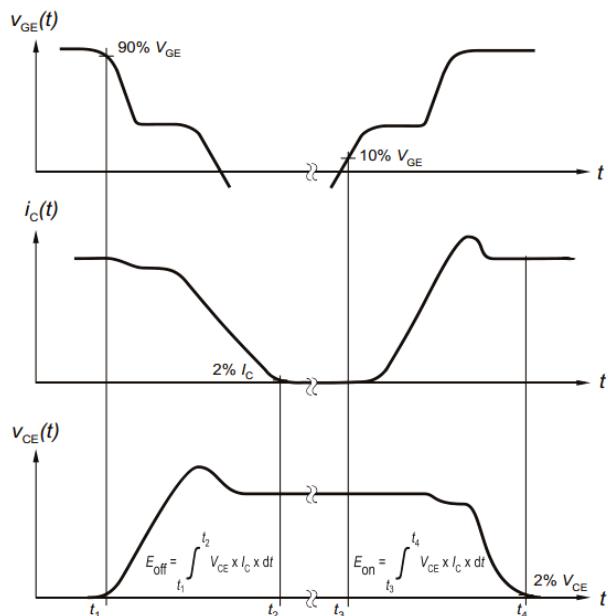


## Switching characteristics

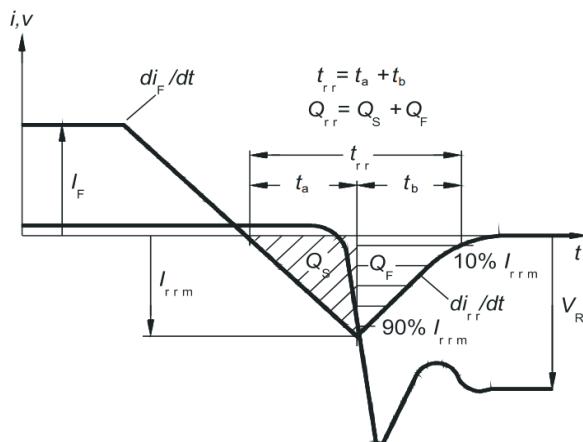
### 1) Definition of switching times



### 2) Definition of switching losses

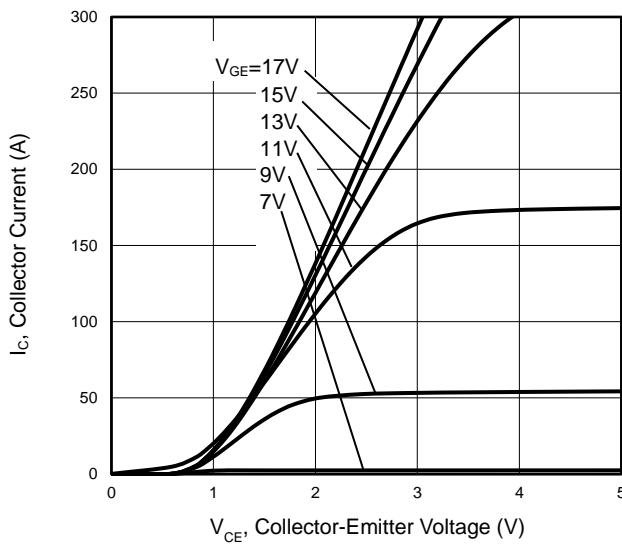


### 3) Definition of diode switching characteristics

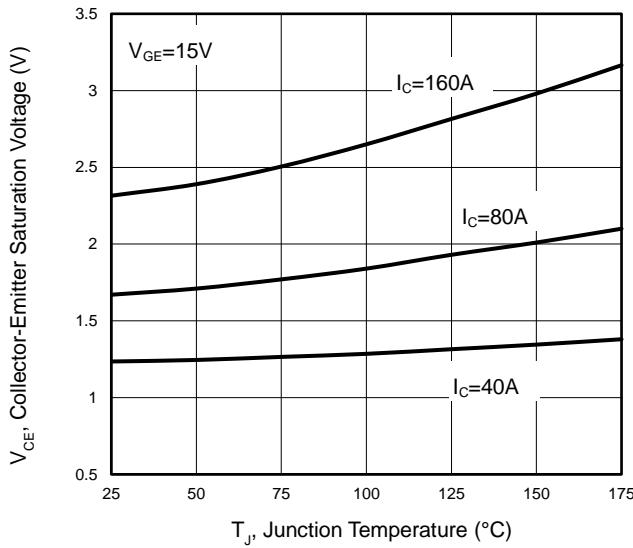


## Typical Electrical and Thermal Characteristics

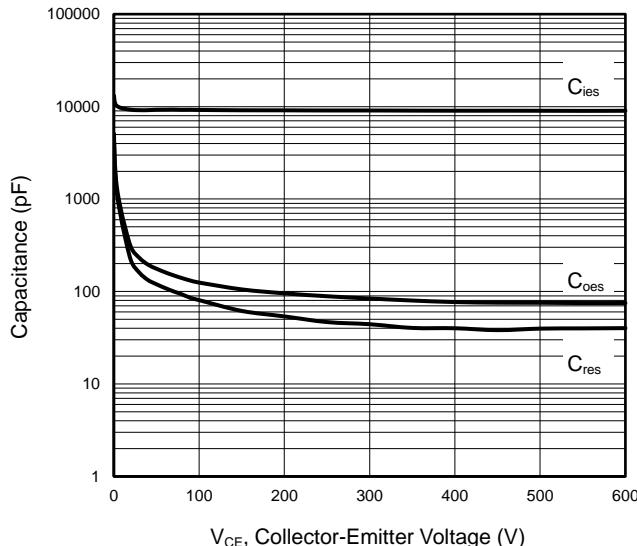
**Figure 1 Output Characteristics**



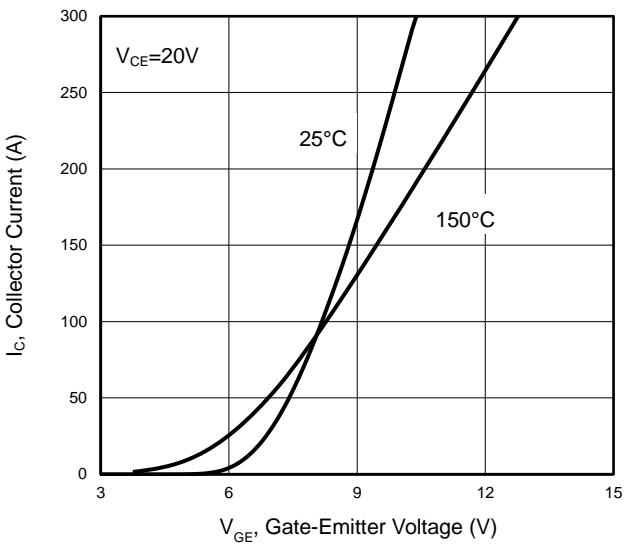
**Figure 3 V<sub>CE(sat)</sub> vs. Temperature**



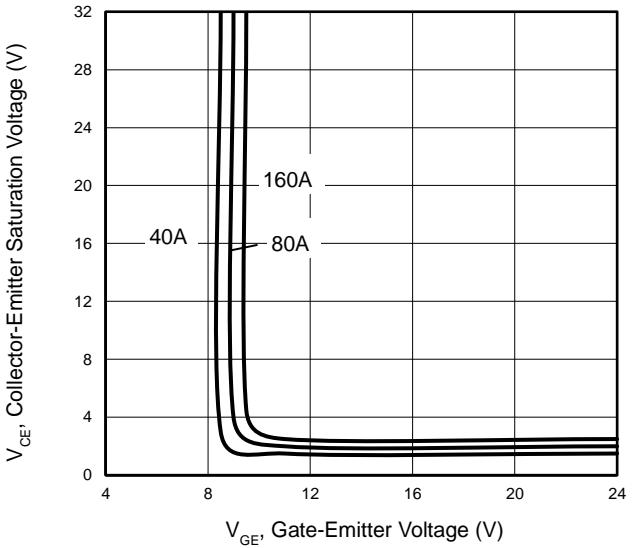
**Figure 5 Capacitance Characteristics**



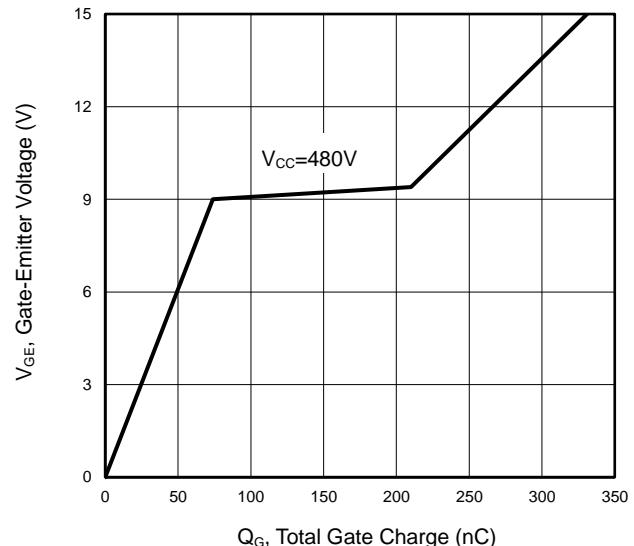
**Figure 2 Transfer Characteristics**



**Figure 4 Saturation Voltage vs. V<sub>GE</sub>**

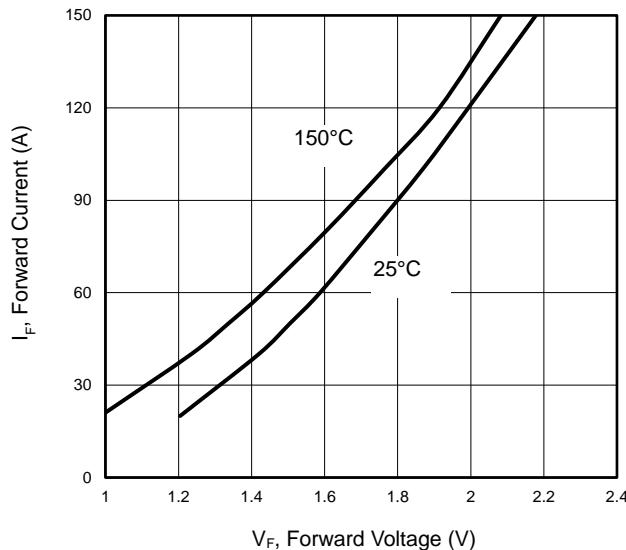


**Figure 6 Gate Charge Wave Form**

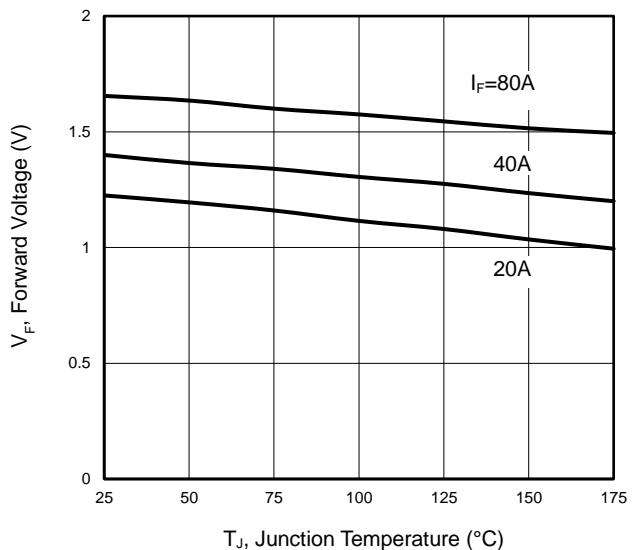


## Typical Electrical and Thermal Characteristics

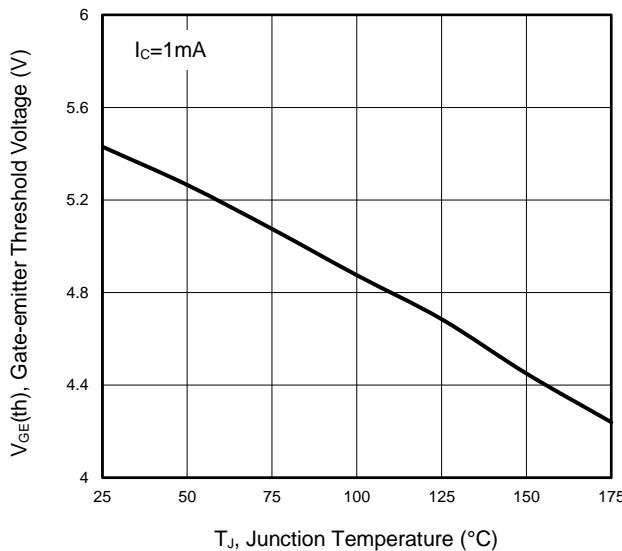
**Figure 7 Forward Characteristics**



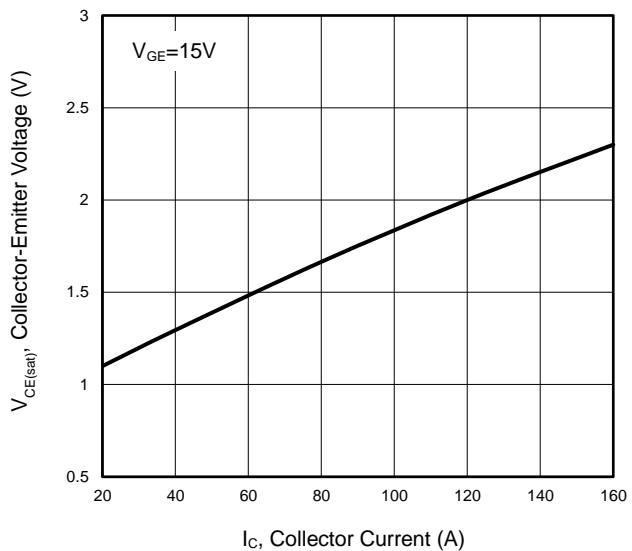
**Figure 8  $V_F$  vs. Temperature**



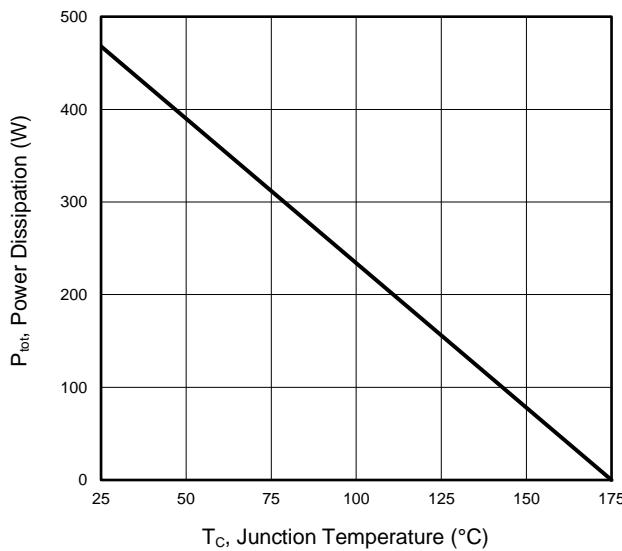
**Figure 9  $V_{GE(\text{th})}$  vs. Temperature**



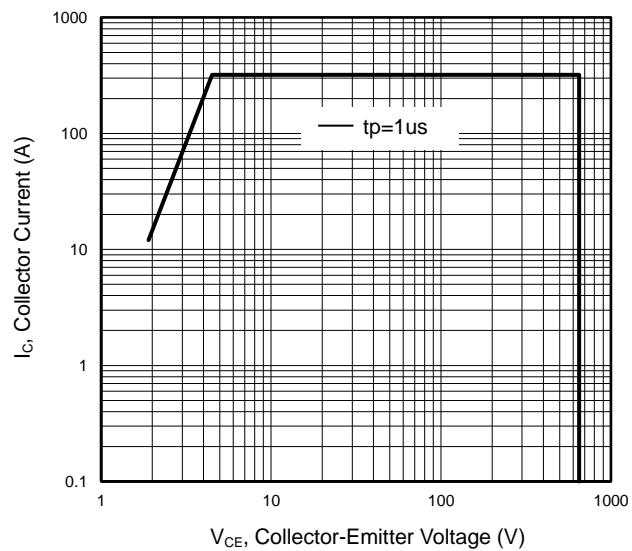
**Figure 10  $V_{CE(\text{sat})}$  vs. Collector Current**



**Figure 11  $P_{\text{tot}}$  vs. Case Temperature**

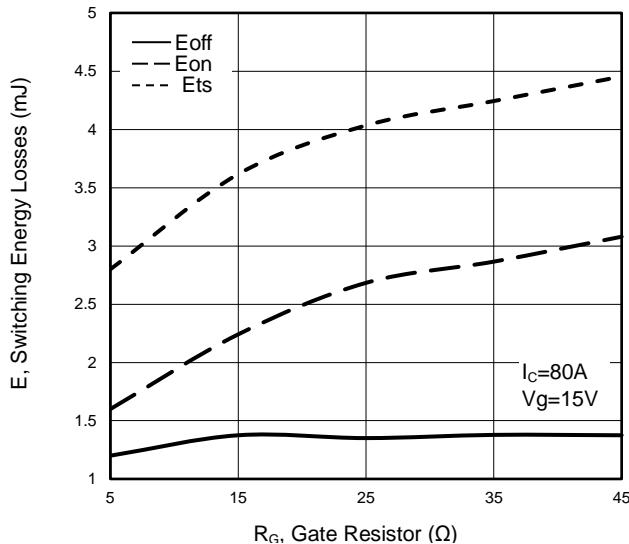


**Figure 12 Forward Bias Safe Operating Area**

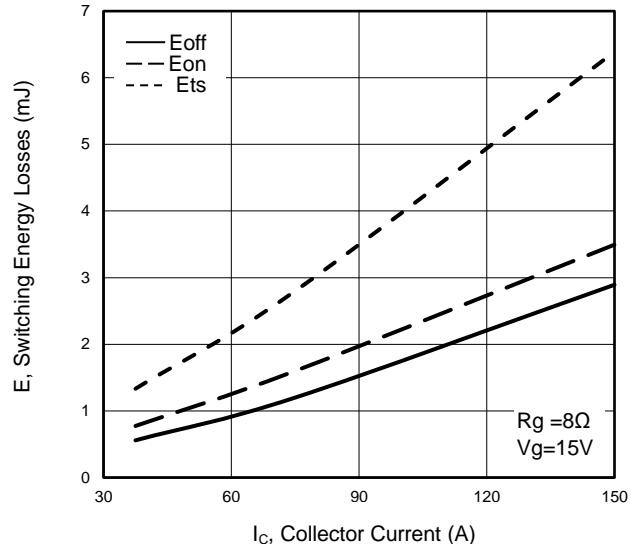


## Typical Electrical and Thermal Characteristics

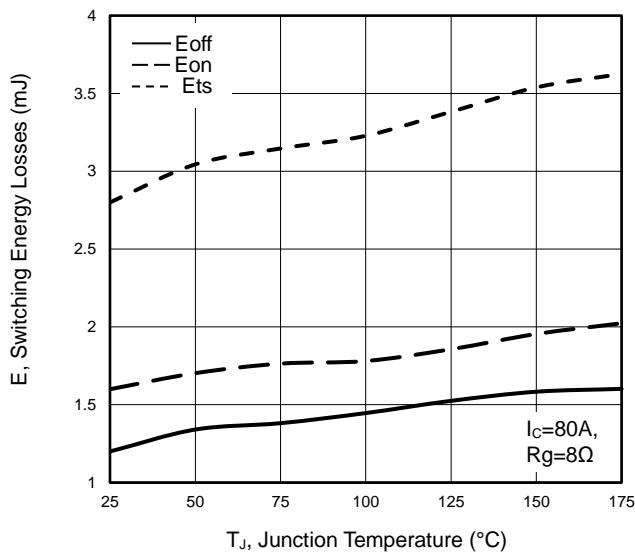
**Figure 13 Switching Loss vs.  $R_G$**



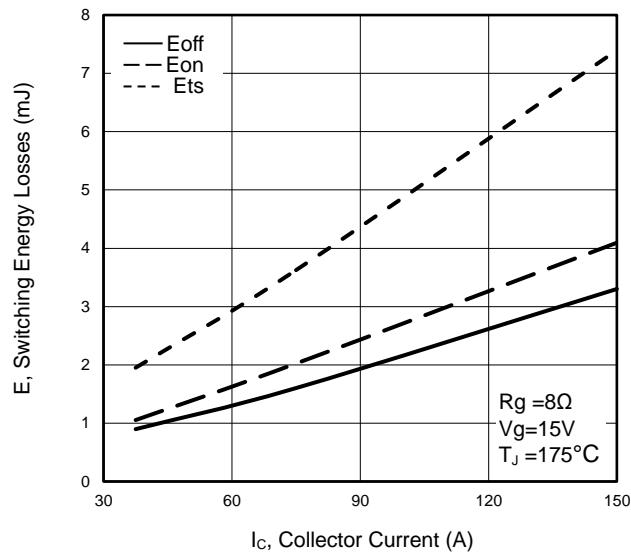
**Figure 14 Switching Loss vs. Collector Current**



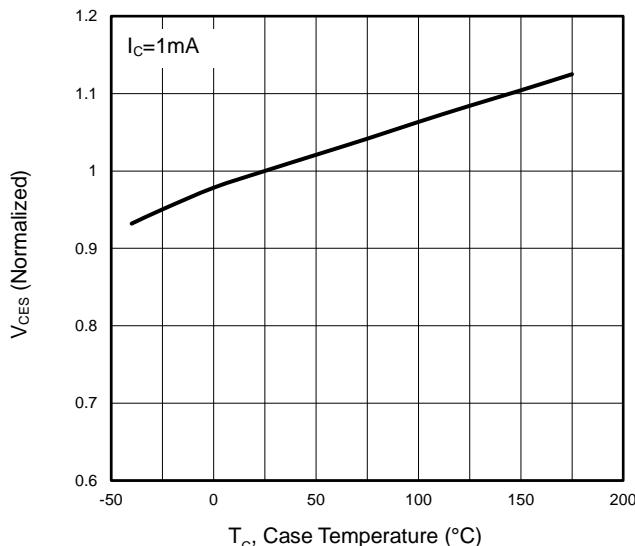
**Figure 15 Switching Energy vs. Temperature**



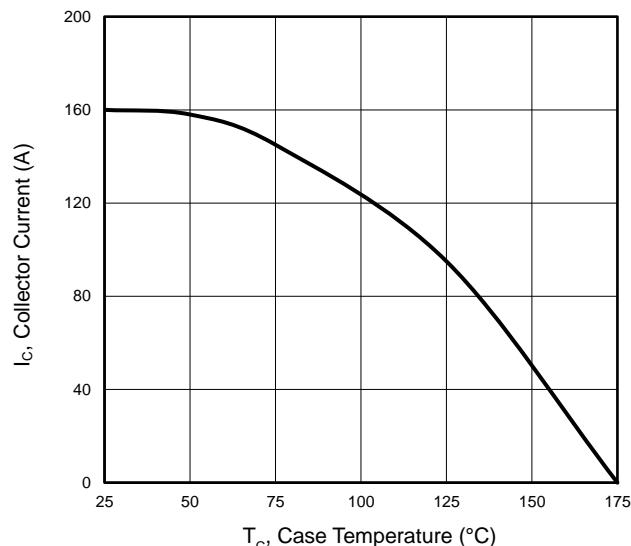
**Figure 16 Switching Loss vs. Collector Current**



**Figure 17  $V_{CES}$  vs. Case Temperature**

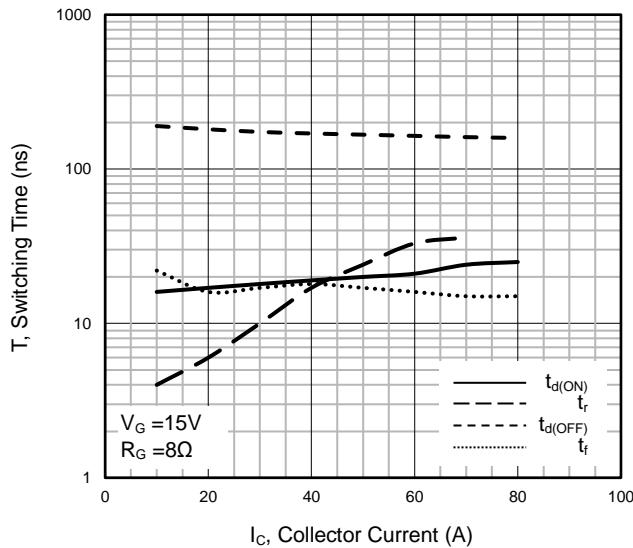


**Figure 18  $I_C$  vs. Temperature**

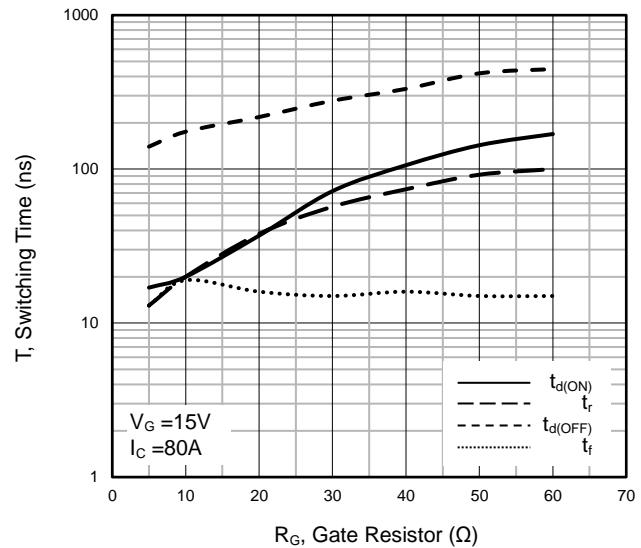


## Typical Electrical and Thermal Characteristics

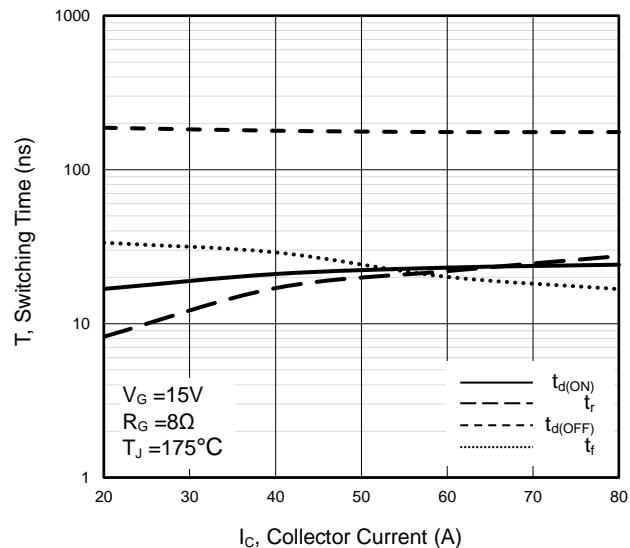
**Figure 19 Switching Time vs. I<sub>c</sub>**



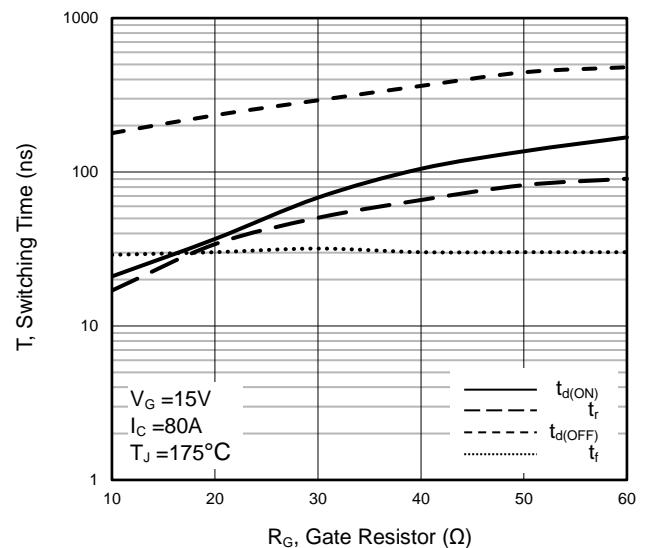
**Figure 20 Switching Time vs. R<sub>G</sub>**



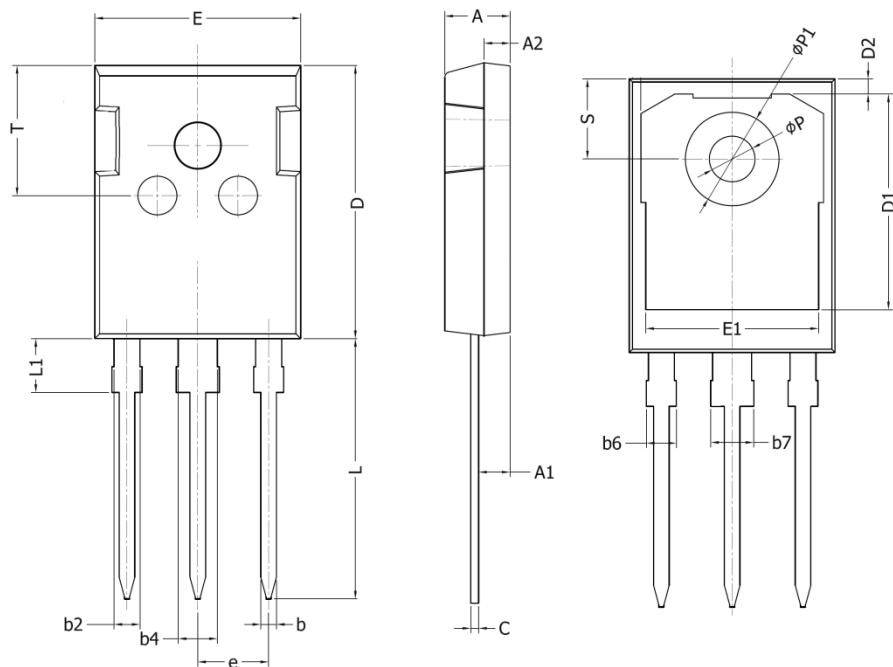
**Figure 21 Switching Time vs. I<sub>C</sub>**



**Figure 22 Switching Time vs. R<sub>G</sub>**

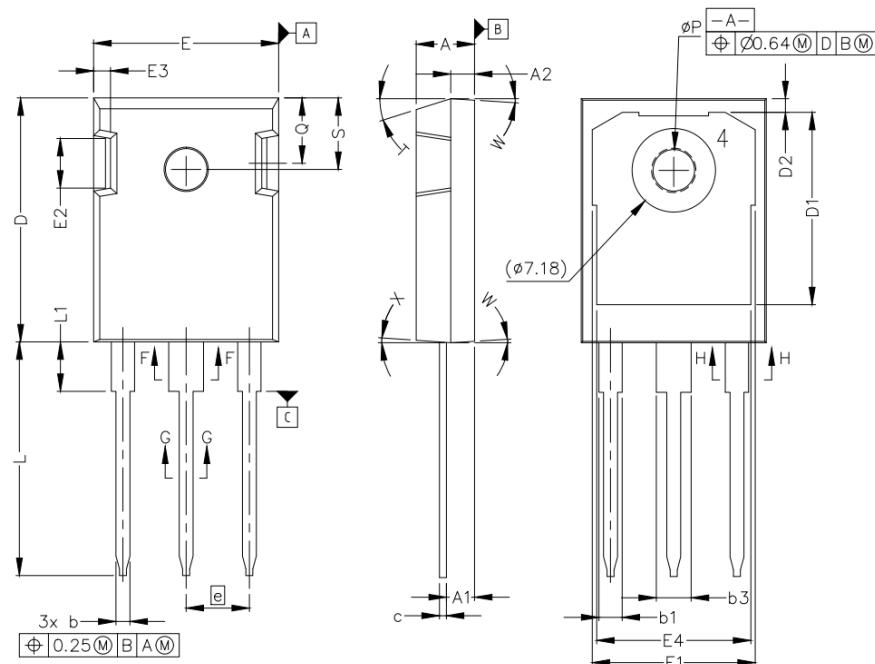


## TO-247-P Package Information



Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A	4.90	5.10	0.193	0.201
A1	2.31	2.51	0.091	0.099
A2	1.9	2.1	0.075	0.083
b	1.16	1.26	0.046	0.050
b2	1.96	2.06	0.077	0.081
b4	2.96	3.06	0.117	0.120
b6	-	2.25	-	0.089
b7	-	3.25	-	0.128
C	0.59	0.66	0.023	0.026
D	20.90	21.10	0.823	0.831
D1	16.25	16.85	0.640	0.663
D2	1.05	1.35	0.041	0.053
E	15.70	15.90	0.618	0.626
E1	13.10	13.50	0.516	0.531
e	5.436 BSC		0.214 BSC	
L	19.80	20.10	0.780	0.791
L1	-	4.30	-	0.169
P	3.40	3.60	0.134	0.142
P1	7.00	7.40	0.276	0.291
S	6.05	6.25	0.238	0.246
T	9.80	10.20	0.386	0.402

## TO-247-B Package Information



Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A	4.83	5.21	0.190	0.205
A1	2.29	2.54	0.090	0.100
A2	1.91	2.16	0.075	0.085
b	1.07	1.33	0.042	0.052
b1	1.91	2.41	0.075	0.095
b3	2.87	3.38	0.113	0.133
c	0.55	0.68	0.022	0.027
D	20.80	21.10	0.819	0.831
D1	16.25	17.65	0.640	0.695
D2	0.95	1.25	0.037	0.049
E	15.75	16.13	0.620	0.635
E1	13.10	14.15	0.516	0.557
E2	3.68	5.10	0.145	0.201
E3	1.00	1.90	0.039	0.075
E4	12.38	13.43	0.487	0.529
e	5.44 BSC		0.214 BSC	
N	3.00		0.118	
L	19.81	20.32	0.780	0.800
L1	4.10	4.40	0.161	0.173
P	3.51	3.65	0.138	0.144
Q	5.49	6.00	0.216	0.236
S	6.04	6.30	0.238	0.248

### **Attention**

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